



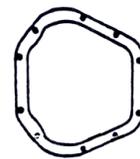
INSTALLATION INSTRUCTIONS

PART No.

MODEL No.

**Gasket-Sealer Instruction Sheet
Diff. Covers With Fill Plugs**

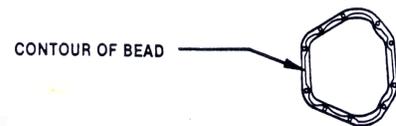
1. Position oil drip pan beneath Diff. Cover housing.
2. Remove cover plate bolts.
3. Remove Diff. Cover.
4. Remove old gasket and gasket material using a putty knife or suitable scraper.
5. Make sure Diff. Housing machine surface is clean And free of oil film.
6. If the Diff. Cover has a flat surface follow procedure **A**,
If the Diff. Cover has a ribbed surface follow procedure **B**.



TYPE "A"



TYPE "B"



- A.** Apply RTV or similar gasket material to the Diff. Cover mounting surface as shown in the Detail. The bead gasket material should be 1/8" to 1/4" high and 1/8" to 1/4" wide.
- B.** If Diff. Cover has ribs type B then apply gasket material to the Diff. Housing using the same bead Dimensions as above.
7. Place Diff. cover in place on the housing, install cover bolts. Tighten bolts alternatively and evenly Torque bolts to 30-40 ft.-lbs.
8. Remove fill plug and fill housing with recommended gear oil, do not overfill.
9. Before installing fill plug make sure you coat the threads with Teflon tape, or a suitable gasket material. Allow approximately one hour for a cure time.
10. We recommend that you use anti-sieze on all threads of the stainless bolts provided with your parts.