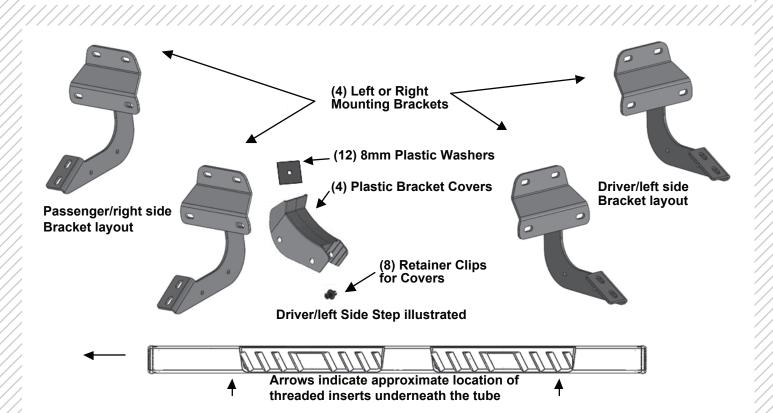
#### Part#: TG-RS2F40098



### **Parts List**

- x1 Driver/left Side Step
- Passenger/right Side Step
- x4 Sidebar Brackets (use for left or right)
- x12 8mm Plastic Washers
- x8 8mm x 25mm Combination Bolts

- x12 8mm x 24mm OD x 2mm Washers
- x12 8-1.25mm Nylon Lock Nuts
- x8 Retainer Clips
- x4 Plastic Bracket Covers



#### **Before Installation**

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.



Start the installation under the driver side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, (Figure 1).

# STEP 2

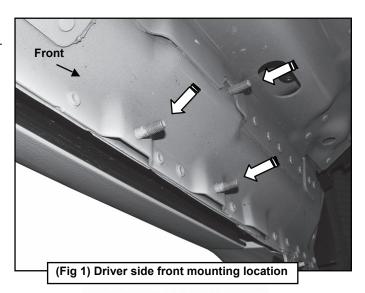
Slide (1) Plastic Washer over each factory mounting stud in the body panel, (Figures 2 & 3). IMPORTANT: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. Do not install the Brackets without the Plastic Washers.



Select (1) Mounting Bracket. NOTE: All (4) Brackets are universal and will fit left or right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, (Figure 4). Snug but do not fully tighten the hardware.

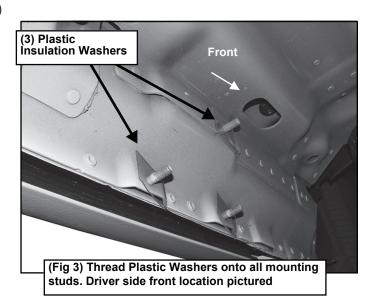


Repeat Steps 1-3 to install the driver side rear Bracket.





(Fig 2) Plastic Insulation Washer



## STEP 5

Select (1) Plastic Bracket Cover and (2) Retaining Clips. Slide the Cover over the Mounting Bracket. Line up the (2) mounting holes in the Cover with the holes in the Mounting Bracket. Insert the Clip into the holes and push center pin to expand Clip, (Figure 5). Repeat this Step for all Cover installation for rear passenger side Bracket.

## STEP 6

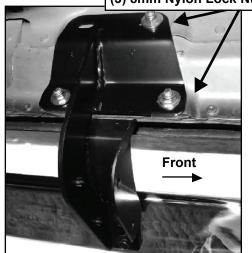
Select the Driver/left Side Step. Carefully position the Side Step onto the (2) Mounting Brackets. IMPORTANT: Do not slide, (front to back or rotate), the Side Step on the Brackets or damage to the finish may result. Attach the Side Step to the Mounting Brackets with (4) 8mm x 25mm Combination Bolts (Figure 6).



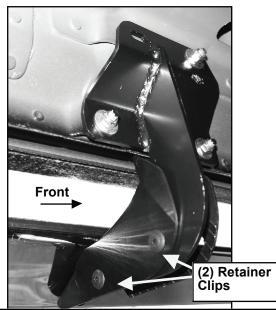
Level and adjust the Side Step and tighten all hardware.



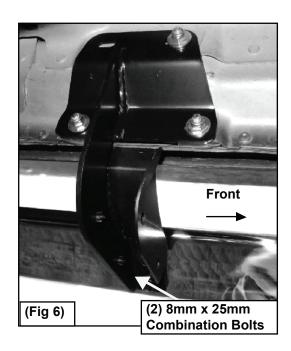
(3) 8mm Nylon Lock Nuts



(Fig 4) Driver side front Bracket installation



(Fig 5) Plastic Cover installation onto front bracket





Repeat Steps 1-7 to install the passenger/right Side Step.

# STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

#### **NOTE:**

Mild soap may be used to clean the side step

## Torque Value

Fastener Size	Class 8.8 Tightening Torque (ft-lbs)	Class10.9 Tightening Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

