



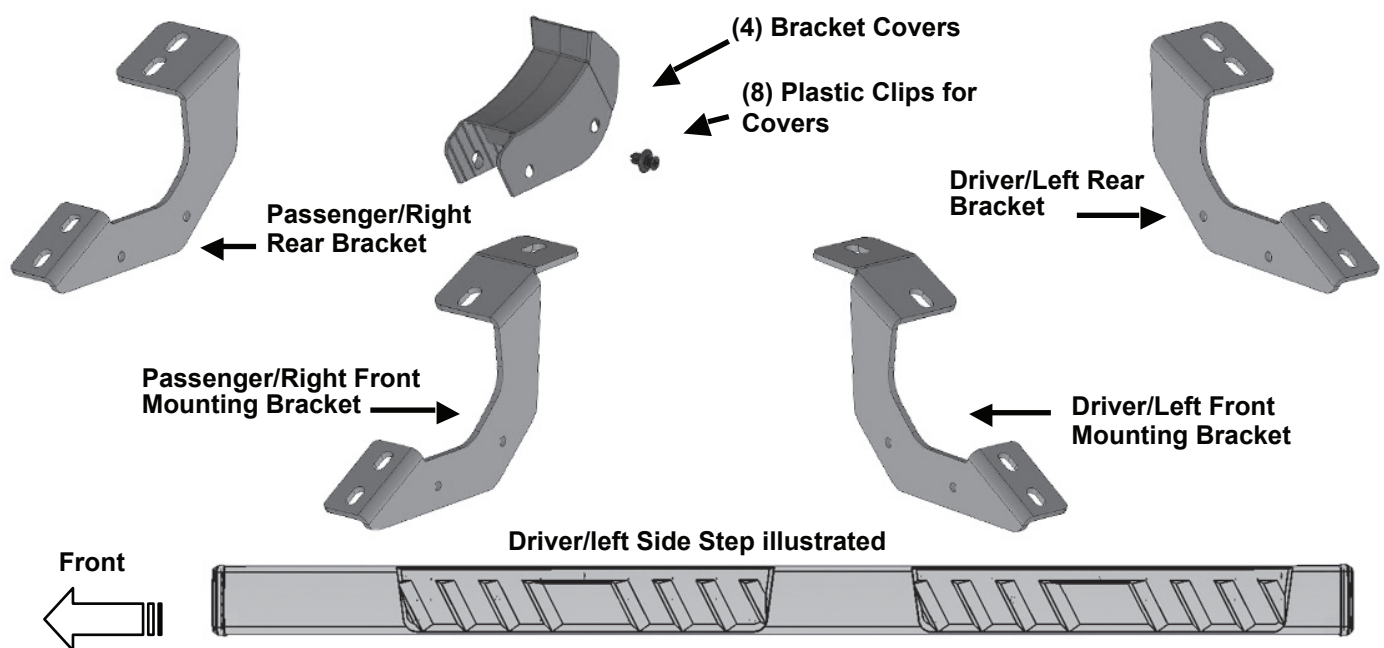
# TYGER<sup>®</sup>

## RISER<sup>®</sup>

Part: TG-RS2T40148

### Parts List

- |   |                                      |
|---|--------------------------------------|
| x1 Driver/Left Side Bar                   | x8 8-1.25mm x 30mm Hex Bolts         |
| x1 Passenger/Right Side Bar               | x8 8mm x 24mm OD x 2mm Flat Washers  |
| x1 Driver/Left Front Mounting Bracket     | x8 8mm Lock Washers                  |
| x1 Passenger/Right Front Mounting Bracket | x8 8-1.25mm x 25mm Combination Bolts |
| x1 Driver/Left Rear Mounting Bracket      | x8 Plastic Clips                     |
| x1 Passenger/Right Rear Mounting Bracket  | x4 Plastic Covers                    |





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## Before Installation

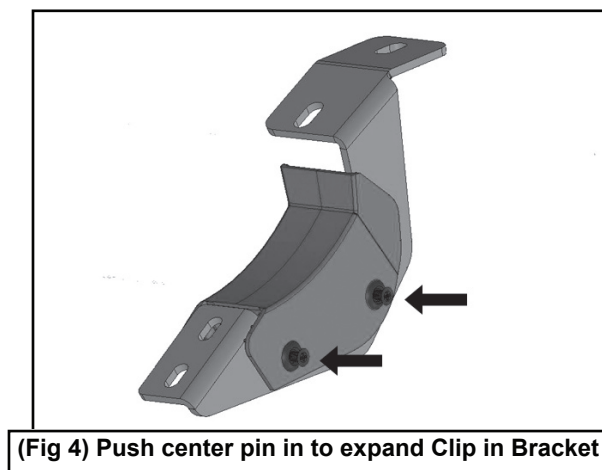
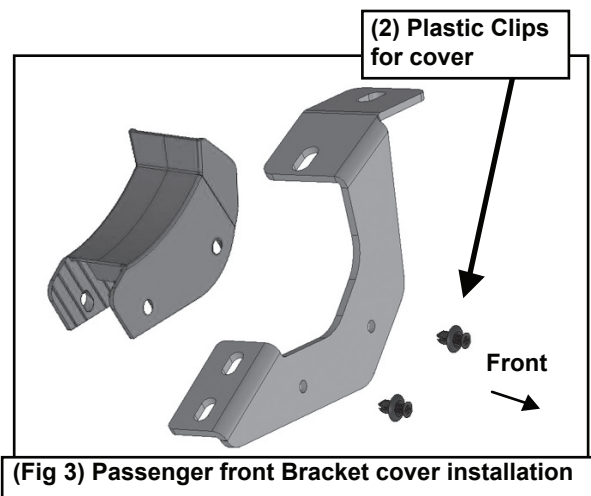
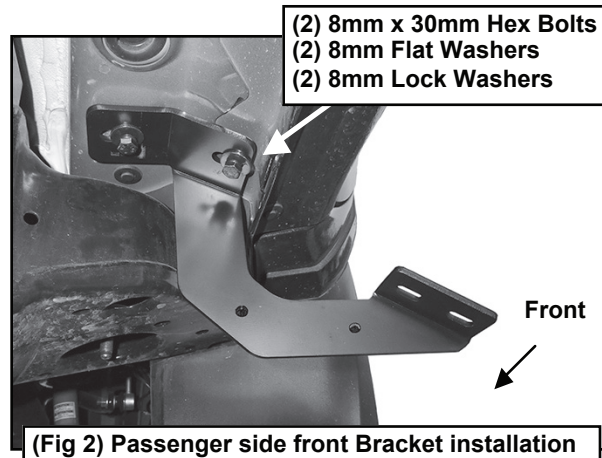
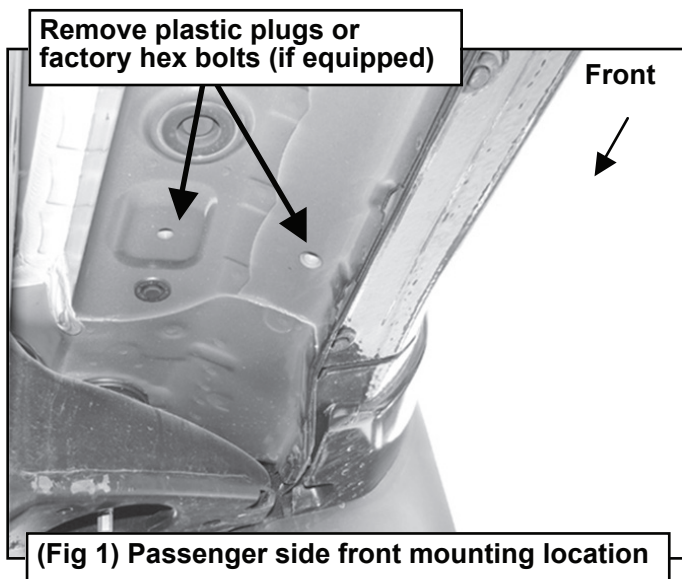
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO PROPERLY IDENTIFY BRACKETS AND SIDEBARS.

### STEP 1

Starting on the passenger side front of the vehicle, remove the plastic plugs or bolts covering the threaded holes in the body panel, (Figure 1). Select the passenger side front Mounting Bracket, (Figures 2 & 3). Attach the Bracket to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 2). Do not tighten hardware at this time.

### STEP 2

Select (1) Plastic Bracket Cover and (2) Retaining Clips, (Figure 3). Slide the Cover over the front Bracket. Line up the mounting holes in the Cover with the holes in the Bracket. Insert (1) Clip into each hole and push center pin to expand Clip, (Figure 4). Repeat this Step for all Cover installations.





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## STEP 3

Repeat Steps 1 & 2 for rear Mounting Bracket installation, (Figures 5 & 7).

## STEP 4

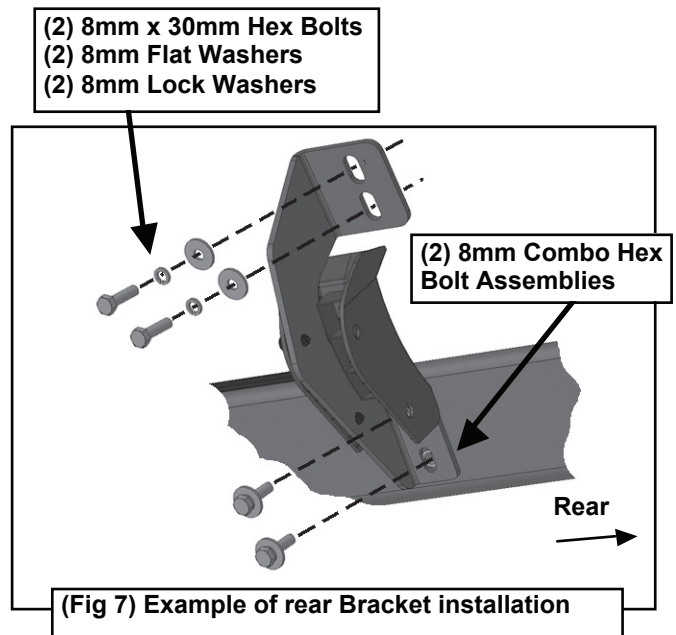
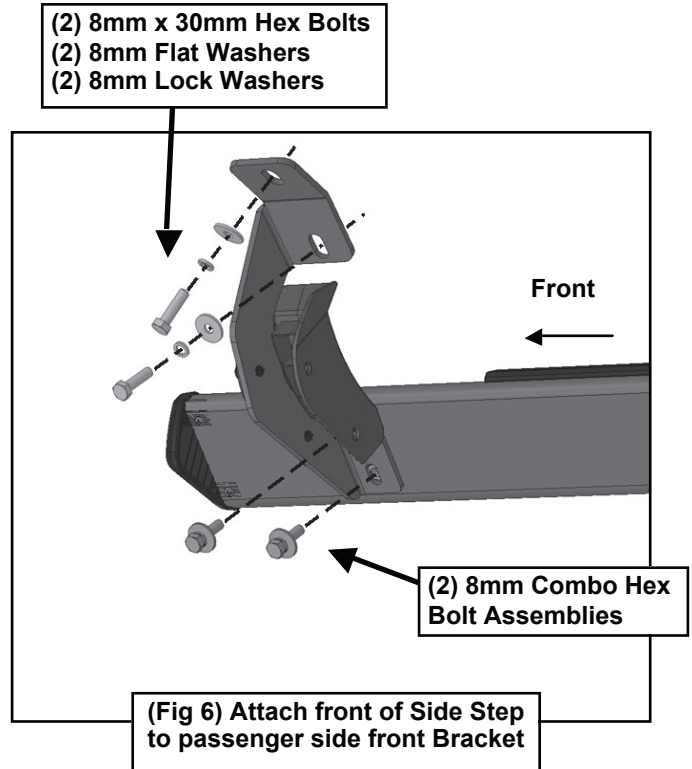
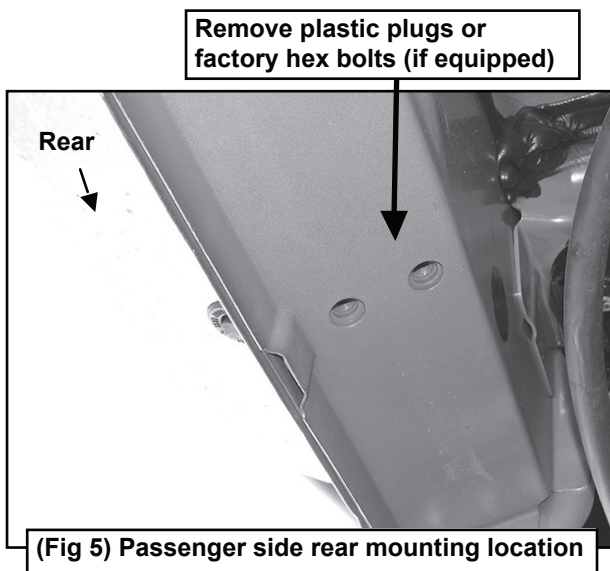
Select the passenger/right Side Step. Carefully position the Side Step onto the Mounting Brackets. **IMPORTANT:** Do not slide the Side Step on the Brackets or damage to the finish may result. Attach the Side Step to the Mounting Brackets with (4) 8mm x 25mm Combination Hex Bolts, (Figures 6 & 7). Do not tighten hardware.

## STEP 5

Level and adjust the Side Step and fully tighten all hardware.

## STEP 6

Repeat Steps 1-5 for driver/left Side Step installation.





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## STEP 7

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

### Torque Value

Fastener Size	Class 8.8 Tightening Torque (ft-lbs)	Class 10.9 Tightening Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126



**Complete Installation**