



RUST BUSTER

F R A M E W O R K S

RB7106R & RB7106L

**Toyota® 95-04 Tacoma
Front Frame Section**



VIDEO AVAILABLE



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Locking Pliers
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher & Water

KIT CONTAINS

Front Frame Section

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher and water close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift or Jack your vehicle, and support it with jack stands.



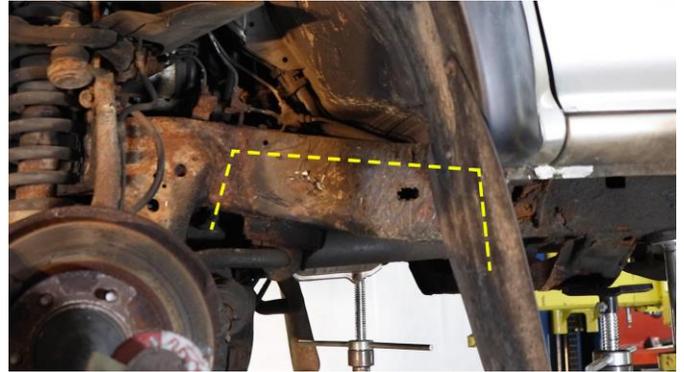
LIFT IS NOT REQUIRED, BUT RECOMMENDED

Remove your vehicle's wheels on the side you're working on, and begin moving/removing any liners out of the way of the frame area.



Our part covers the frame between the front axle and the first body mount bracket, and there are two ways you can install it:

- 1) Reinforce your existing frame, or
- 2) replacing it by cutting away any rust within the shown boundaries.



(OPTIONAL): Coat the part with a weld-able primer or other rust inhibitor prior to installation to help prevent or reduce the risk of rust formation.

4) CUT

Begin cutting or cleaning the frame depending on which option you chose to install with.





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Push the part into place, using the angle and brackets for alignment. The bottom of our part included a water drain hole. If there is frame material in the way of this hole, we recommend cutting it away to promote the frame's longevity.



Coat the part and area with a weld-able primer prior



Coat the part and area with a weld-able primer prior



5) WELD

Remove any remaining potential fire hazards on both the vehicle and surrounding area.

Use a jack stand or C-clamps to hold the part into place and, while following proper welding procedures, begin welding the part.

100% weld around all edges.



6) PAINT AND PROTECT

If you chose not to protect your part in (Step 3), coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

7) REASSEMBLE YOUR VEHICLE

Reinstall your wheels.