

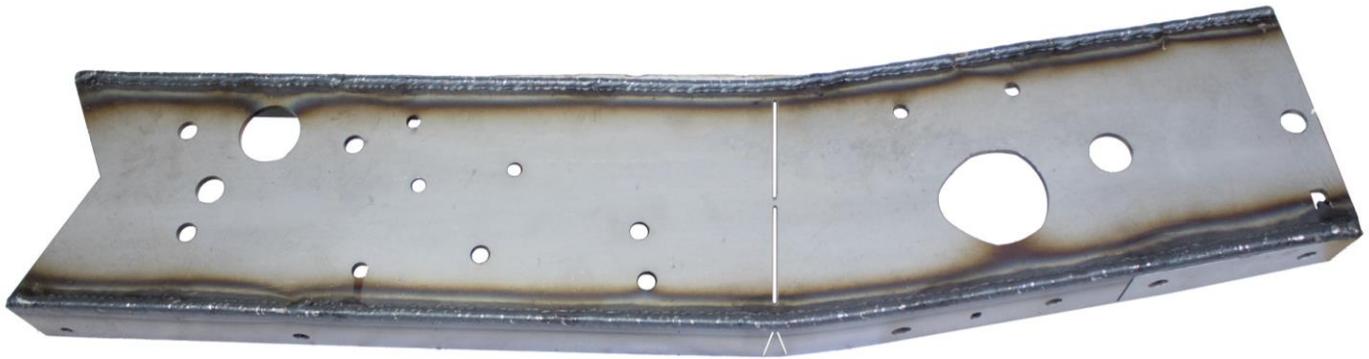


# RUST BUSTER

**RB7356L & RB7356R**  
**Center Forward Frame Section**  
**1973-1987 Chevy K10 & K20**



**VIDEO AVAILABLE**



### **REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher  
Wrench  
Hammer

### **KIT CONTAINS**

Center Forward Frame Section

### **QTY**

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### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



### WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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### 3) PREPARING FOR YOUR INSTALL

Lift up your vehicle.

With a 12mm socket, remove the clips located on the inner part on the frame.

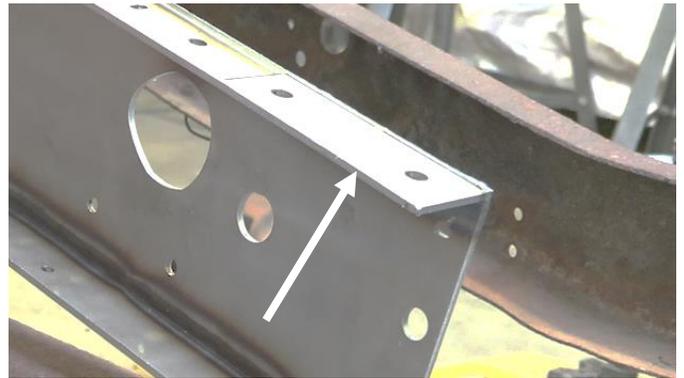


With a 15mm socket, remove the brake line bracket.



### 4) CUT

On the bottom on your center forward frame section, our part features a perforated plate to fit over the end of the transmission crossmember. If you choose to remove this plate, do it now.



If you decide not to remove this plate, use a 16mm socket and wrench to remove the bolts retaining the transmission crossmember.



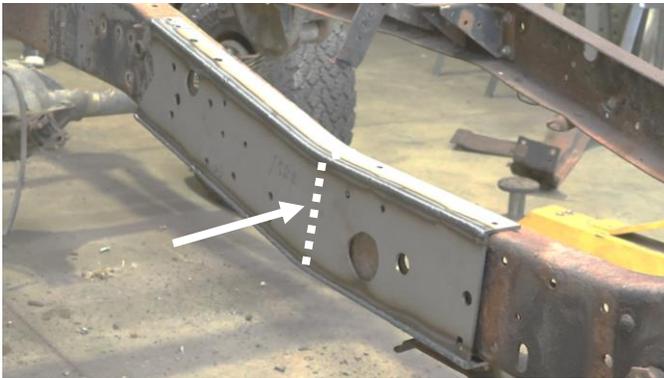


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Spray the work area with a weldable primer to help prevent against rust development.

Due to the frame rail not being completely straight, our part features a perforation you can cut on your frame section that allows you to meet bend on your frame.



Slide the part onto the frame using the frame holes to help with the alignment. Use a hammer to push it into place.



Once in place, reinstall your transmission crossmember using a 16mm socket.





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### 5) WELD

Following proper welding procedures, tack weld the center forward frame section into place before welding the part on fully. Weld 100% around all edges.



### 6) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



### 7) REINSTALL

Reinstall the brake line bracket using a 15mm socket, clips with a 12mm socket, and your transmission.