



RUST BUSTER

RB7315L & RB7315R
1999-2006 Chevy® Silverado 1500
Forward Leaf Spring Frame Section



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Forward Leaf Spring Frame Section
M10 Flanged Hex Screw
M10 Flange Locknut

QTY

1
6
6



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up both sides of the vehicle

4) CUT

Remove the leaf spring hanger bracket, forward bed mount, rear cab mount, and center bed mount.



Grind down the frame free of rust and debris, revealing bare metal.

(OPTIONAL) Paint the part and work area with a weldable primer to help prevent against rust.



WELD

Remove any potential fire hazards from the work area. Slide the part into place. Reinstall the leaf spring hanger bracket using the supplied hardware. Following proper welding procedures, weld on the part. 100% weld around all edges.



5) PAINT AND PROTECT

If you chose not to protect your part in (Step 4), coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



6) REINSTALL/INSTALL

Install or reinstall your forward bed mount, rear cab mount, and center bed mount.