



RUST BUSTER

RB7352R
Rear Frame Section
1973-1987 Chevy K10 & K20



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher
Hammer
Wrench

KIT CONTAINS

Rear Frame Section
M10 Flanged Hex Screw
M10 Flange Locknut

QTY

1
10
10



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. To release the leaf spring hanger and crossmember, remove the bolts with a 14mm socket and the nuts with a 15mm socket.



4) CUT

Remove the rivets retaining the two brackets on the bottom of the frame.



Remove the bolt on the bottom of the frame holding the crossmember in place.





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Spray the work area with a weldable primer to help prevent against rust development.

5) **WELD**

Slide the rear frame section onto the frame and hammer it into place.



Following proper welding procedures, start by welding the front end of the crossmember into place.



To ensure a tight fit, screw the two bolts on the end in with a 15mm socket before welding the rest of the frame section into place.



Weld 100% around all edges.



Once welded into place, remove the two bolts with a 15mm socket.



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6) REINSTALL

When reinstalling the bolts on your frame, we recommend using a punch to help with the alignment.



Reinstall your leaf spring hanger using a 14mm socket for the bolts and a 15mm socket for the nuts.

7) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

