



# RUST BUSTER

**RB7411**

**Gas Tank Support Bracket**

**2002-2013 Chevy Avalanche 1500, 2000-2014 Chevy  
Suburban, 2000-2014 GMC Yukon XL, 2002-2013  
Escalade EXT, 2003-2014 Escalade ESV**



#### **REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Fire Extinguisher

#### **KIT CONTAINS**

Gas Tank Support Bracket

#### **QTY**

1



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## **1) PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

## **2) PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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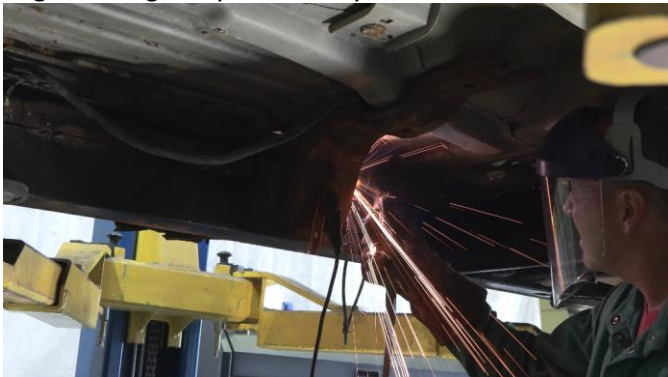
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**3) PREPARING FOR YOUR INSTALL**

Lift your vehicle and support it with jack stands, followed by removing its fuel tank.

**4) CUT**

Remove any lines and wires from the work area, and begin cutting away the factory crossmember.



Grind and clean the frame free of rust and debris, revealing bare metal. Followed by coating the work area with a weld through primer to prevent against further rust development.



**5) WELD**

Tac-weld the part and confirm its alignment before completely welding it onto the frame.



**6) PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

