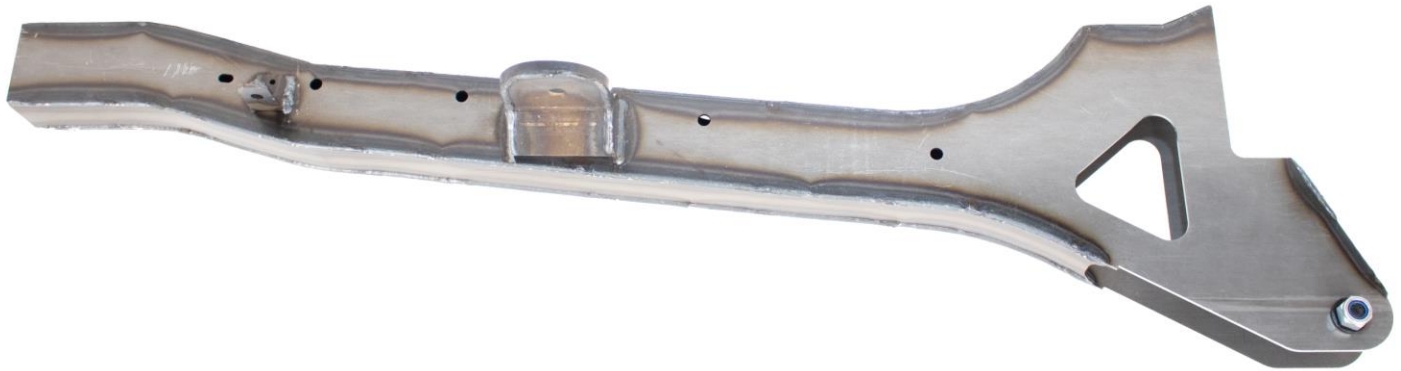




# RUST BUSTER

**RB8425**

**2003-2009 Toyota® 4Runner  
2007-2014 Toyota® FJ Cruiser  
Rear Track Bar Crossmember**



#### **REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher

#### **KIT CONTAINS**

Rear Track Bar Crossmember  
M14 Washer  
M14 Locknut  
M14 Hex Screw

#### **QTY**

1  
1  
2  
1



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Rear Track Bar Crossmember

## 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

## 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



# RUST BUSTER

**RB8425**

## **2003-2009 Toyota® 4Runner 2007-2014 Toyota® FJ Cruiser Rear Track Bar Crossmember**

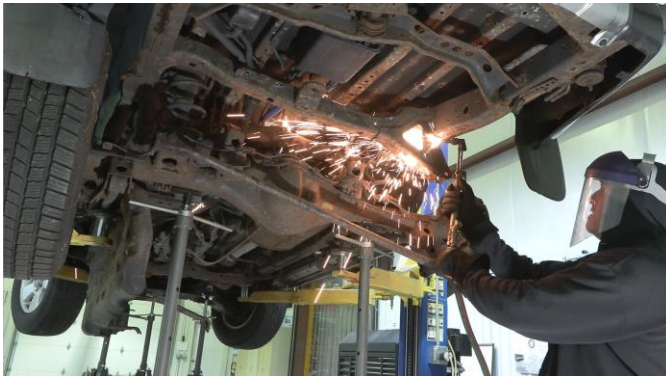
### **3) PREPARING FOR YOUR INSTALL**

Remove the bolt holding the track bar in place using a 19mm socket.



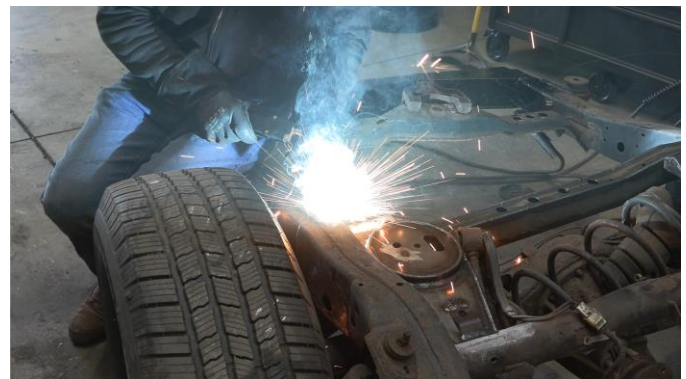
### **4) CUT**

Cut off the old rear track bar crossmember.



### **5) WELD**

Remove any remaining potential fire hazards on both the vehicle and surrounding area. Following proper welding procedures, weld the crossmember and shock mounts together. 100% weld around all edges.



### **6) PAINT AND PROTECT**

If you chose not to protect you part in (Step 4), coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.