



**RUST  
BUSTER**  
FRAMEWORKS

**RB7329**

**88-98 Chevy/GMC K1500  
Spare Tire Crossmember**



**REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Locking Pliers  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher & Water

**KIT CONTAINS**

Spare Tire Crossmember  
M8 Bolt  
M8 Hex Nut

**QTY**

1  
8  
8



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**1) PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

**2) PREPARING YOUR WORKSTATION**

Keep a fire extinguisher and water close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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### 3) PREPARING FOR YOUR INSTALL

Remove your vehicle's bed. We show how to do this over at [www.RustBuster.com](http://www.RustBuster.com), or on YouTube.



### 4) REMOVE CROSSMEMBERS

Using an Air Hammer or similar tool, remove the rivet retaining the existing crossmember and support crossmembers.



Remove the crossmembers.



### 5) INSTALL

Insert the spare tire crossmember, while using the rivet holes for alignment assistance.



Using the included hardware, bolt the crossmember down using a 15mm and 13mm socket.





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Install/reinstall your OE/New support crossmembers.

