



**RUST  
BUSTER**  
F R A M E W O R K S

**RB7333**

**88-98 Chevy/GMC K1500  
Front Spare Tire Crossmember Rear Support**



**REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Locking Pliers  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher

**KIT CONTAINS**

Crossmember Support  
M10 Hex Bolt  
M10 Hex Nut

**QTY**

1  
2  
2



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**1) PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

**2) PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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### 3) PREPARING FOR YOUR INSTALL

With a 15mm socket and wrench, remove the bolts securing the original support. (We removed the vehicle's bed for ease of access, but you do not need to.)



### 4) INSTALL

With a 15mm socket and 13mm wrench, install the support onto the frame with the included hardware.

