



RUST BUSTER

FRAMEWORKS

07-13 Chevy/GMC Silverado/ Sierra Ext Cab
Gas Tank Crossmember

RB7339



VIDEO AVAILABLE



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Locking Pliers
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Gas Tank Crossmember
M6 Hex Bolt (for Gas Tank Strap)
M6 Washer

QTY

1
1
1



**RUST
BUSTER**
F R A M E W O R K S

RB7339

**07-13 Chevy/GMC Silverado/ Sierra Ext Cab
Gas Tank Crossmember**

1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



RUST BUSTER

F R A M E W O R K S

RB7339

07-13 Chevy/GMC Silverado/ Sierra Ext Cab
Gas Tank Crossmember

3) PREPARING FOR YOUR INSTALL

Remove your vehicle's bed.



Before you cut, measure the distance between the frame rails to ensure that the frame doesn't shift once the crossmember is removed. Take the time to note the location of the crossmember for alignment purposes during installation.

4) CUT

Begin cutting out the crossmember.



Clean and grind the work area free of rust and debris, revealing bare metal.



Paint the part and work area with a weldable primer to help prevent against rust.



Push the part into place.





RUST BUSTER

F R A M E W O R K S

RB7339

**07-13 Chevy/GMC Silverado/ Sierra Ext Cab
Gas Tank Crossmember**

5) WELD

Remove any potential fire hazards from the work area. Tac weld the part to the frame. Following proper welding procedures, begin welding the part. 100% weld around all edges.



6) PAINT AND PROTECT

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



Reinstall your gas tank strap with the included bolt and washer.