



**RUST
BUSTER**
F R A M E W O R K S

RB7401L & RB7401R

**GM 2000-2014 GMT805/GMT 900 Platform
Rust Buster Center Frame Section**



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Locking Pliers
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Center Frame Section
M14x140mm Hex Bolt
M14 Flanged Hex Nut

QTY

1
1
1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Remove the two bolts from the mounts retaining your lower trailing arm, and remove the arm.



Hold the part up to the frame and take note of its coverage. Mark out a cut line at least 1 inch from the bottom of the frame and trailing arm mount. Ensure that you retain enough material to weld back on to.



4) CUT

Begin cutting along your drawn line.



Grind away any remaining rust and debris revealing bare metal. Coat the part and work area with a weld-through primer to help prevent against further rust development. Followed by painting the part and work area with a weldable primer to help prevent against rust development.



Push the part onto the frame while using the frame holes to help with alignment.



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5) WELD

Remove any potential fire hazards from the work area. Tac weld the part to the frame. Following proper welding procedures, begin welding the part. 100% weld around all edges.



6) REINSTALL

With the included hardware reinstall your trailing arm.