



RUST BUSTER

RB7411

Gas Tank Support Bracket

**2002-2013 Chevy Avalanche 1500, 2000-2014 Chevy
Suburban, 2000-2014 GMC Yukon XL, 2002-2013
Escalade EXT, 2003-2014 Escalade ESV**



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Fire Extinguisher

KIT CONTAINS

Gas Tank Support Bracket

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift your vehicle and support it with jack stands, followed by removing its fuel tank.

4) CUT

Remove any lines and wires from the work area, and begin cutting away the factory crossmember.



Grind and clean the frame free of rust and debris, revealing bare metal. Followed by coating the work area with a weld through primer to prevent against further rust development.



5) WELD

Tac-weld the part and confirm its alignment before completely welding it onto the frame.



6) PAINT AND PROTECT

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

