



RUST BUSTER

RB7419
Spare Tire Crossmember
2007-2013 Chevy Avalanche, 2007-2014
Chevy Suburban/Tahoe, 2007-2014 GMC Yukon & Yukon XL,
2007-2013 Cadillac Escalade EXT, 2007-2014 Cadillac Escalade



VIDEO AVAILABLE



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher
Hammer

KIT CONTAINS

Spare Tire Crossmember

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove any lines or power harnesses from the work area.

4) CUT

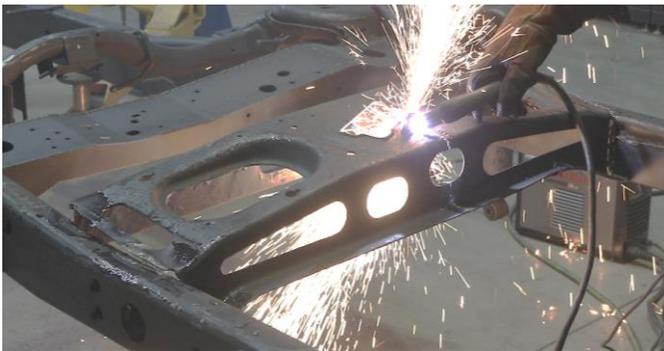
Cut out the factory spare tire crossmember. You can cut the crossmember in half to make it easier to remove.

Grind the frame free of rust and debris, revealing bare metal.



Paint the work area with a weld through primer to help prevent against rust development.

Your frame may have some extra thickness where your spare tire crossmember will sit. You may need to grind down both ends of your crossmember to ensure a guaranteed fit.





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Tap your part into place using a hammer.



5) WELD

Following proper welding procedures, tac weld your spare tire crossmember to the frame before welding the part on fully. Weld 100% around all edges.



6) PAINT AND PROTECT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

