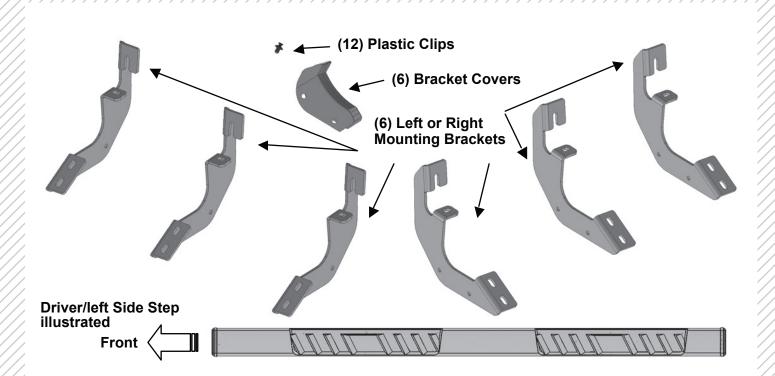
Part#: TG-RS2C40017



Parts List

- x1 Driver/left Side Step
- Passenger/right Side Step
- x6 Sidebar Brackets (use for left or right)
- x12 8-1.25mm Clip-On Nuts
- x6 Plastic Covers

- x12 Plastic Clips
- x12 8-1.25mm x 25mm Hex Bolts
- x12 8mm x 24mm x 2mm Flat Washers
- x12 8-1.25mm x 25mm Combo Bolts
- 8mm Lock Washers



Before Installation

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

STEP1

Start the installation under the passenger side of the vehicle. Locate the 4 factory running board mounting locations along the bottom and inner side of the body, (Figure 1). Mounting Brackets will bolt to the 1st, 2nd and 4th mounting locations. NOTE: It may help to hold a Bracket up in place to help determine the mounting holes to use along the bottom and inner side of the body.

STEP 2

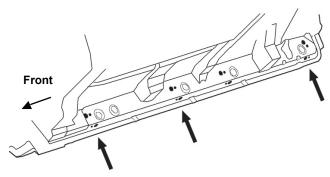
Remove rubber plugs as necessary from the (2) factory mounting holes, (Figure 2). Select (1) 8mm Clip Nut. Slide the Clip Nut into the large hole and over the smaller hole next to it. Line up threaded nut on the Clip Nut with smaller hole in body panel, (Figure 3). Repeat to install a 2nd Clip Nut in the remaining front mounting hole.



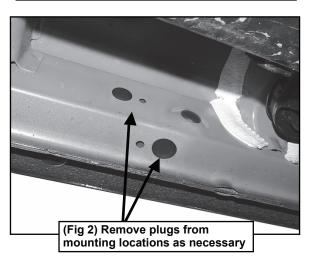
Select (1) Mounting Bracket. NOTE: All (6) Brackets are universal and will fit left or right side. Attach the Bracket to the (2) Clip Nuts with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 4). Snug but do not fully tighten the hardware.

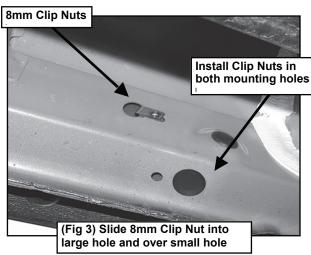


Select (1) Plastic Bracket Cover and (2) Retaining Clips, (Figure 5). Slide the Cover over the front Bracket. Line up the mounting holes in the Cover with the holes in the Bracket. Insert (1) Clip into each hole and push center pin to expand Clip, (Figure 5). Repeat this Step for all Cover installations.



(Fig 1) Passenger side mounting locations along bottom and back of body panel illustrated





STEP 5

Repeat Steps 2-4 for Center and rear Mounting Bracket installation.

STEP 6

Select the Driver/left Side Step. Carefully position the Side Step onto the (3) Brackets. IMPORTANT: Do not slide, (front to back or rotate), the Side Step on the Brackets or damage to the finish may result. Attach the Side Step to the Brackets with (6) 8mm x 25mm Combo Hex Bolt assemblies, (Figure 6). Do not tighten hardware.

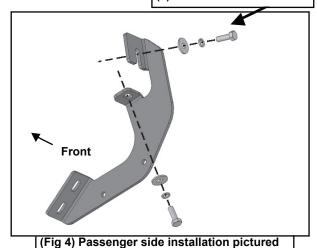


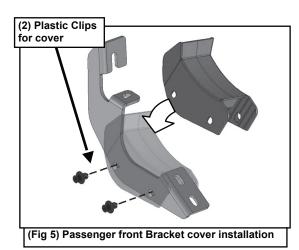
Level and adjust the Side Step and tighten all hardware.

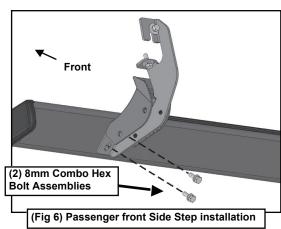


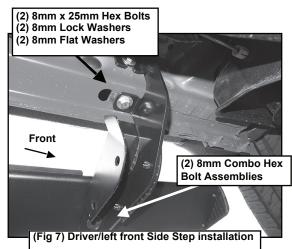
Repeat Steps 1-7 to install the passenger/right Side Step (Figure 7).

- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers











Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Torque Value

Fastener Size	Class 8.8 Tightening Torque (ft-lbs)	Class10.9 Tightening Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

