



SKID PLATE

TG-SP6F80268

BEFORE INSTALLATION

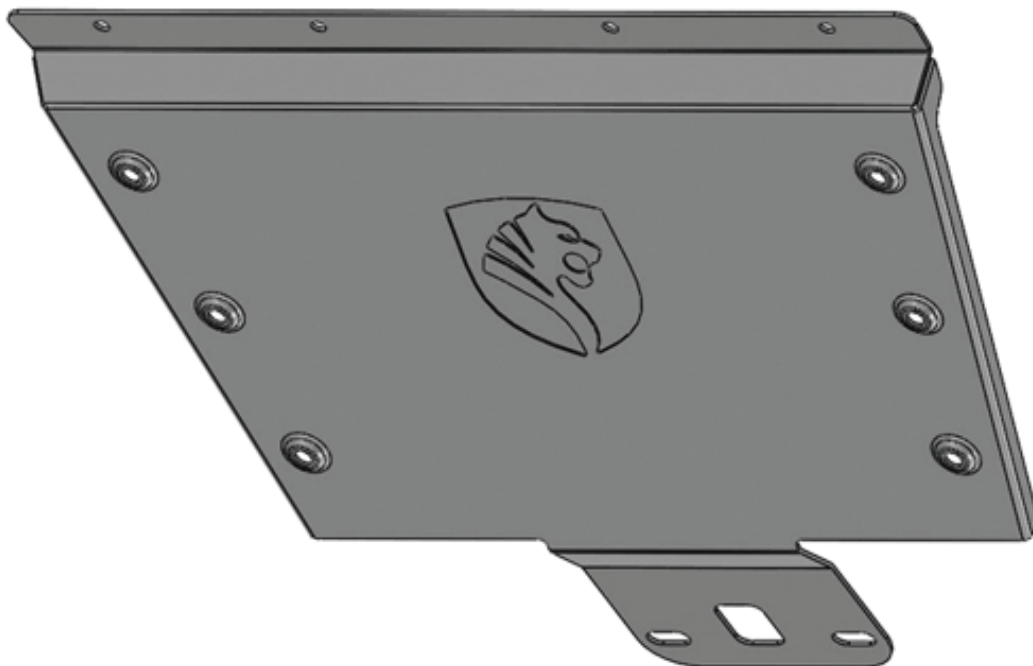
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

Parts List

- x1 TYGER Skid Plate
- x2 8mm U-Clips
- x4 8 - 1.25mm x 20mm Button Head Bolts
- x2 8 - 1.25mm x 25mm Button Head Bolts
- x6 8mm Lock Washers
- x2 8mm x 28mm 3mm Flat Washers
- x4 8mm x 24mm x 2mm Flat Washers
- x1 5mm Wrench





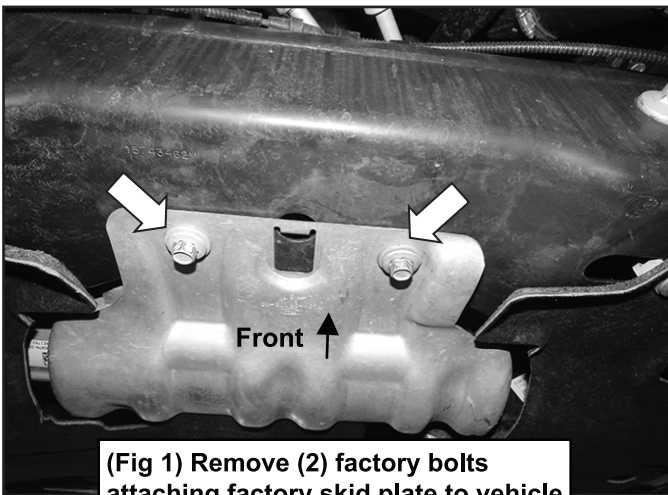
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PROCEDURE:

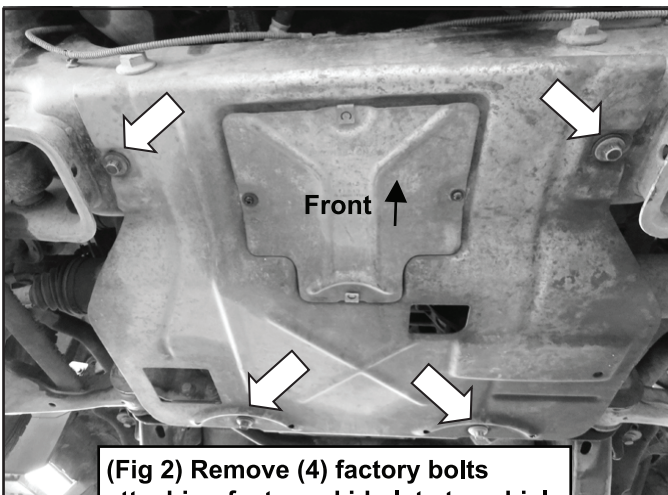
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

STEP 1

Once the TG1 Front Bumper has been installed, remove all the bolts attaching the factory skid plate to the vehicle, (Figures 1 & 2).



(Fig 1) Remove (2) factory bolts attaching factory skid plate to vehicle (Standard factory skid plate shown)

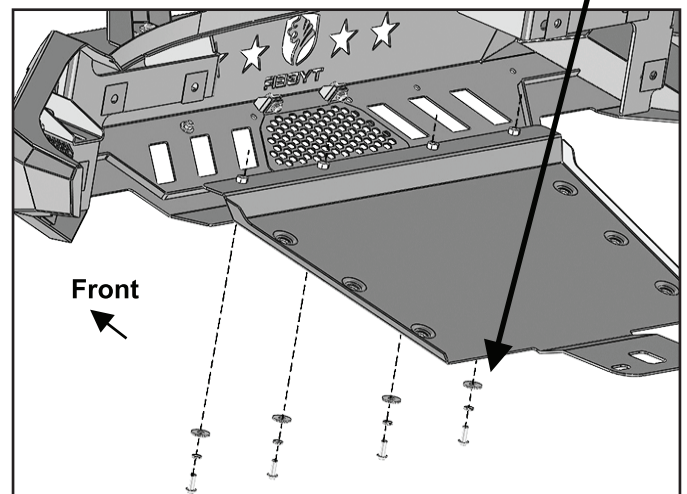


(Fig 2) Remove (4) factory bolts attaching factory skid plate to vehicle (Off-road factory skid plate shown)

STEP 2

With assistance, place the Skid Plate on top of the back of the Bumper and align the welded nuts on the Plate with the slots on the Bumper. Use (4) 8mm Button Head Bolts, (4) 8mm Lock Washers and (4) 8mm x 24mm Flat Washers to attach the Skid Plate to the Bumper, (Figure 3). Leave hardware loose at this time.

(4) 8mm x 20mm Button Head Bolts
(4) 8mm Lock Washers
(4) 8mm x 24mm Flat Washers



(Fig 3) Attach Skid Plate to the top of the back of the Bumper

STEP 3

On models with a standard skid plate (Fig 1):

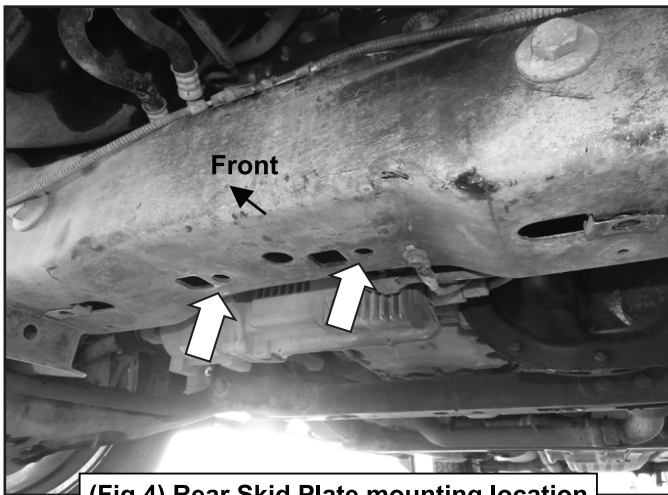
- With assistance, place rear-end of the Skid Plate in between the factory skid plate and crossmember.
- Reuse the (2) factory bolts to attach the Skid Plate to factory skid plate and the crossmember.
- Adjust Skid Plate as necessary and tighten hardware at this time.



STEP 4

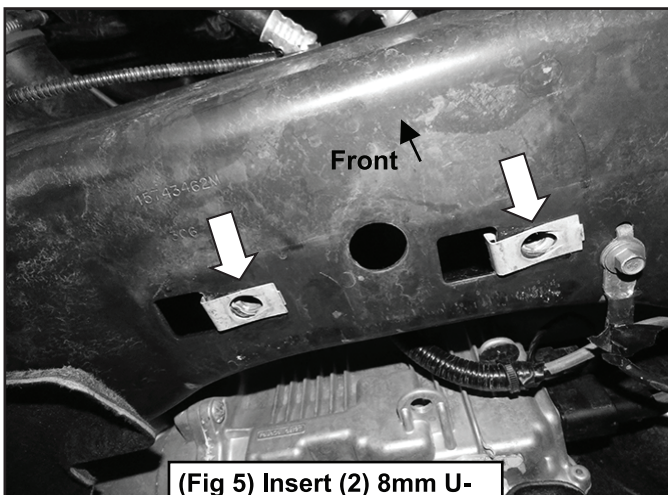
On models with an off-road skid plate (Fig 2):

a. Locate the rear skid plate mounting location, (Figure 4).



(Fig 4) Rear Skid Plate mounting location

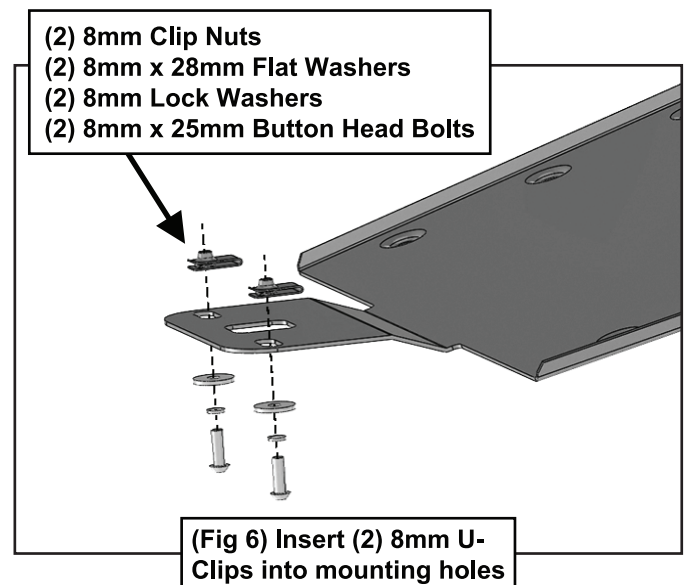
b. Slide (1) 8mm U-Clip into the rectangular opening with the nut towards the inside, (Figure 5). Line up the threaded nut on the Clip with the round hole. Repeat to install the second 8mm Clip Nut in the remaining round hole location.



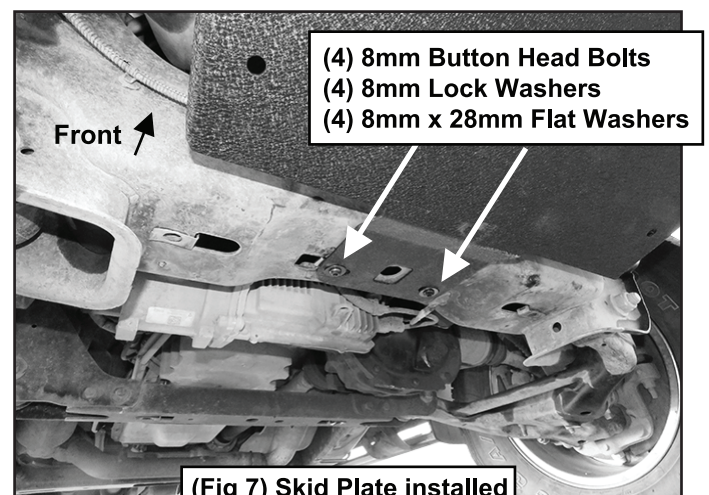
(Fig 5) Insert (2) 8mm U-Clips into mounting holes

c. Attach the rear end of the Skid Plate to the (2) Clip Nuts using (2) 8mm Button Head Bolts, (2) 8mm Lock Washers and (2) 8mm x 28mm Flat Washers, (Figures 6 & 7).

d. Adjust Skid Plate as necessary and tighten hardware at this time.



(Fig 6) Insert (2) 8mm U-Clips into mounting holes

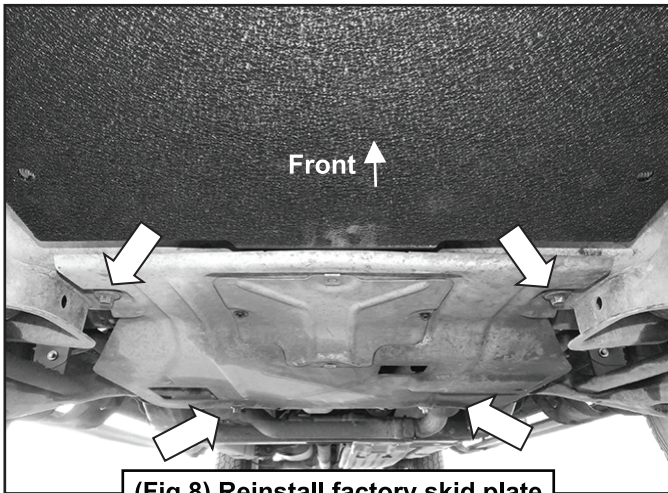


(Fig 7) Skid Plate installed at the rear of the vehicle



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e. Reinstall the factory off-road skid plate and tighten hardware, (Figure 8).



(Fig 8) Reinstall factory skid plate

STEP 5

Do periodic inspections to the installation to make sure that all hardware is secure and tight.