



# STEP BARS

TG-SS2T35218

## BEFORE INSTALLATION

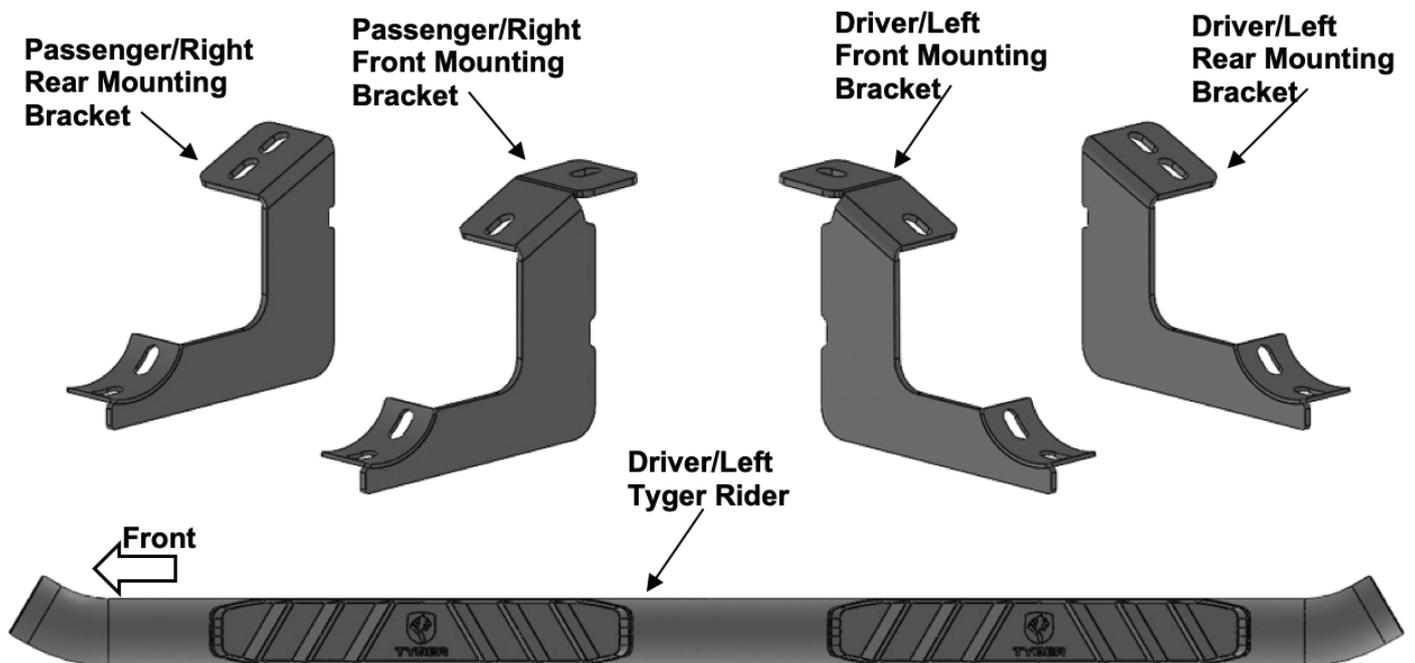
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: [WWW.TYGERAUTO.COM/CONTACT](http://WWW.TYGERAUTO.COM/CONTACT)

## TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

## Parts List

- x1 Driver/Left Tyger Rider
- x1 Passenger/Right Tyger Rider
- x1 Driver/Left Front Mounting Bracket
- x1 Passenger/Right Front Mounting Bracket
- x1 Driver/Left Center Mounting Bracket
- x1 Passenger/Right Center Mounting Bracket
- x8 8-1.25mm x 30mm Hex Bolts
- x8 8-1.25mm x 25mm Combo Hex Bolts
- x8 8mm Lock Washers
- x8 8mm x 24mm OD x 2mm Flat Washers





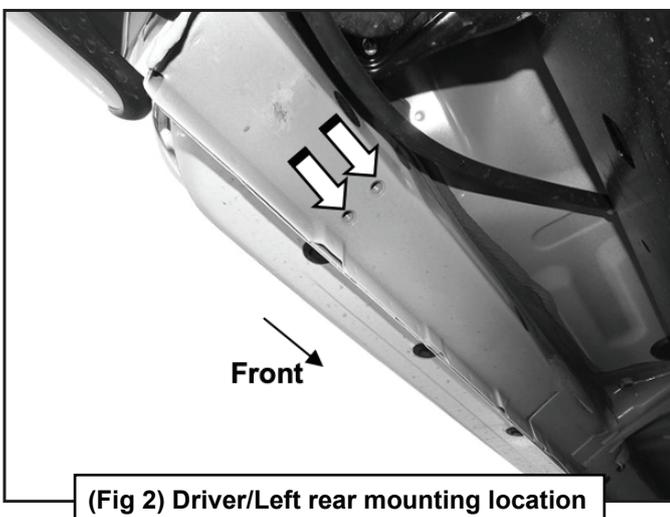
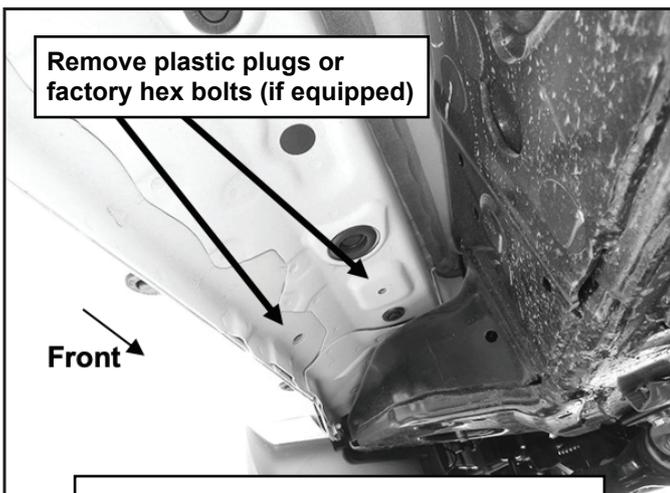
## STEP 1

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS HIGHLY RECOMMENDED.

## STEP 2

Starting on the Driver/Left side of the vehicle, remove any plastic plugs or hex bolts from the factory mounting locations along the bottom of the floor (Figs 1 & 2). The Sidebar will mount to the front and rear locations.

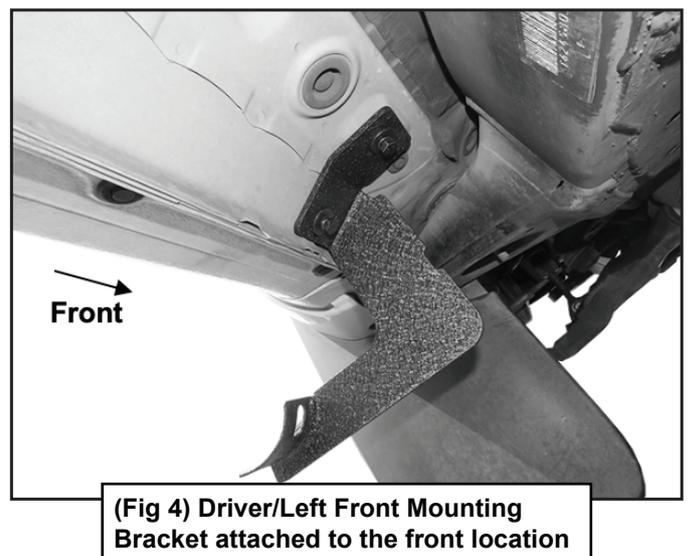
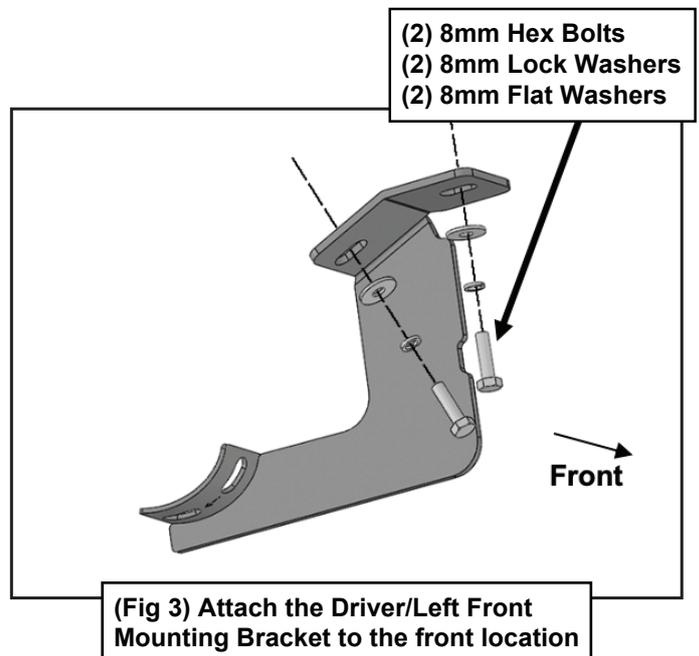
Driver/Left Side Installation Pictured



## STEP 3

Select the Driver/Left Front Mounting Bracket. Attach the bracket to the front location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers (Figs 3 & 4). DO NOT tighten hardware at this time.

Driver/Left Side Installation Pictured



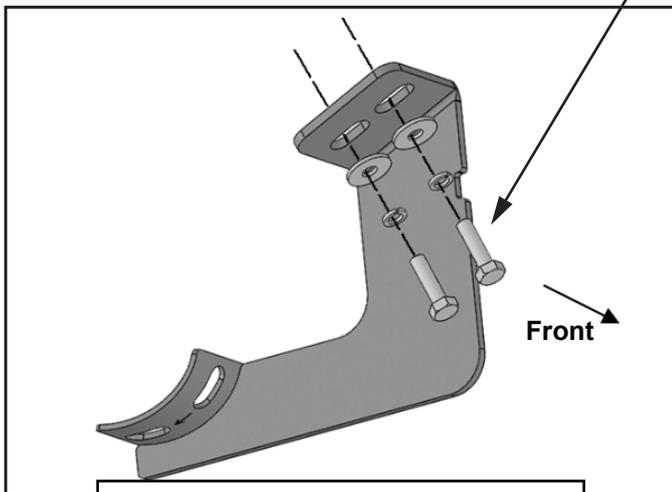


## STEP 4

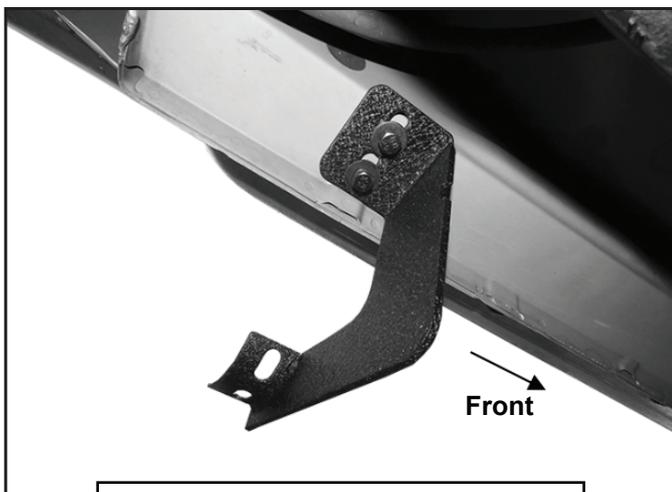
Move to the rear location. Select the Driver/Left Rear Mounting Bracket. Repeat **STEP 3** to attach the Bracket to the rear location (Figs 5 & 6).

Driver/Left Side Installation Pictured

(2) 8mm Hex Bolts  
(2) 8mm Lock Washers  
(2) 8mm Flat Washers



(Fig 5) Attach the Driver/Left Rear Mounting Bracket to the front location



(Fig 6) Driver/Left Rear Mounting Bracket attached to the front location

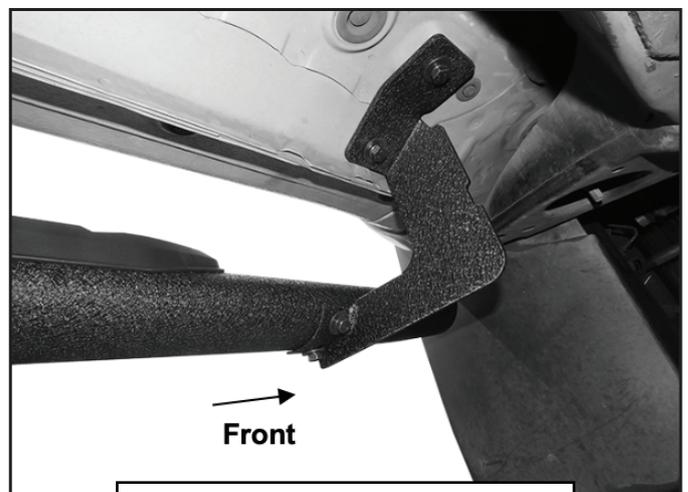
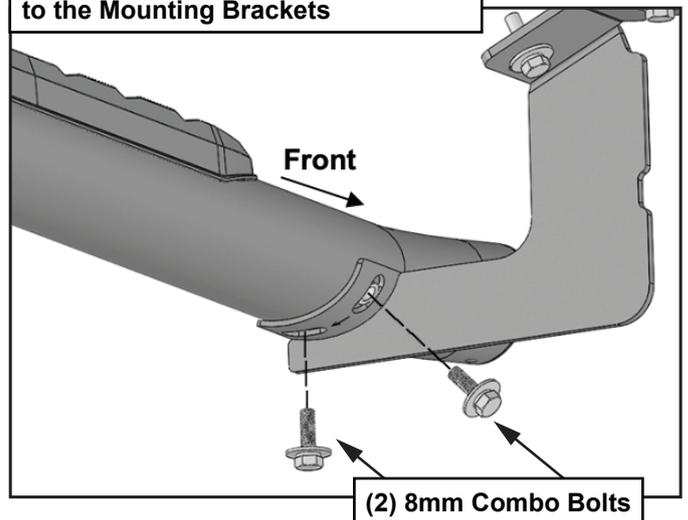
## STEP 5

Select the Driver/Left Tyger Rider. Carefully place Sidebar on the brackets.

**IMPORTANT:** DO NOT slide or rotate Sidebar on cradles, or damage to the finish may result. Attach Sidebar to the Mounting Brackets with (4) 8mm Combo Bolts (Figs 7 & 8). DO NOT tighten hardware.

Driver/Left Side Installation Pictured

(Fig 7) Attach the Driver/Left Sidebar to the Mounting Brackets



(Fig 8) Driver/Left Sidebar attached to the front Mounting Bracket



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## STEP 6

Level and adjust the Sidebar and tighten all hardware.

## STEP 7

Repeat **STEPS 2-6** to attach the Passenger/Right Tyger Rider.

## STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.