



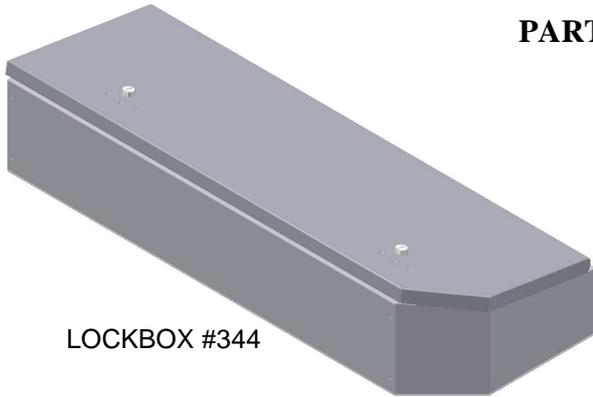
# INSTALLATION INSTRUCTIONS

## Ford F-Series SuperCrew Under 60% Rear-Seat Lockbox #344

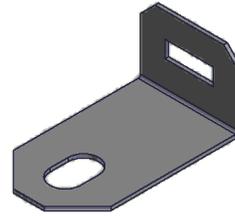
Fits: 2015-Current F150 and 2017-Current F-Series SuperDuty Trucks

Please read and fill out the enclosed warranty registration card or register online at [tuffyparts.com/warrantyreg.aspx](http://tuffyparts.com/warrantyreg.aspx) to activate your warranty.

### PARTS CHECKLIST



LOCKBOX #344



#11 (2) MOUNTING BRACKET



#13.1 (2) 5/16" WING KNOB NUTS



#13.2 (2) 5/16" CARRIAGE BOLTS



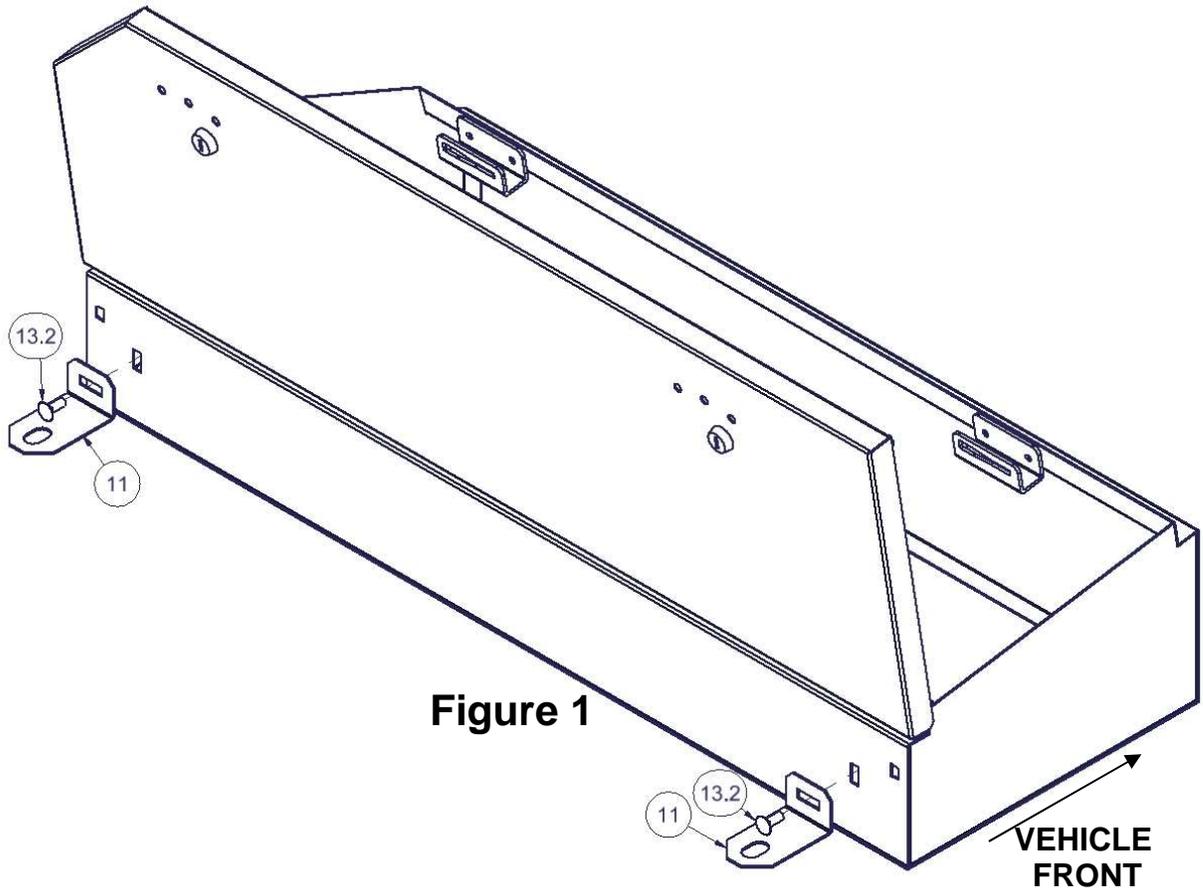
#13.3 (2) 3/8" WASHERS

#### Tools needed for standard installation

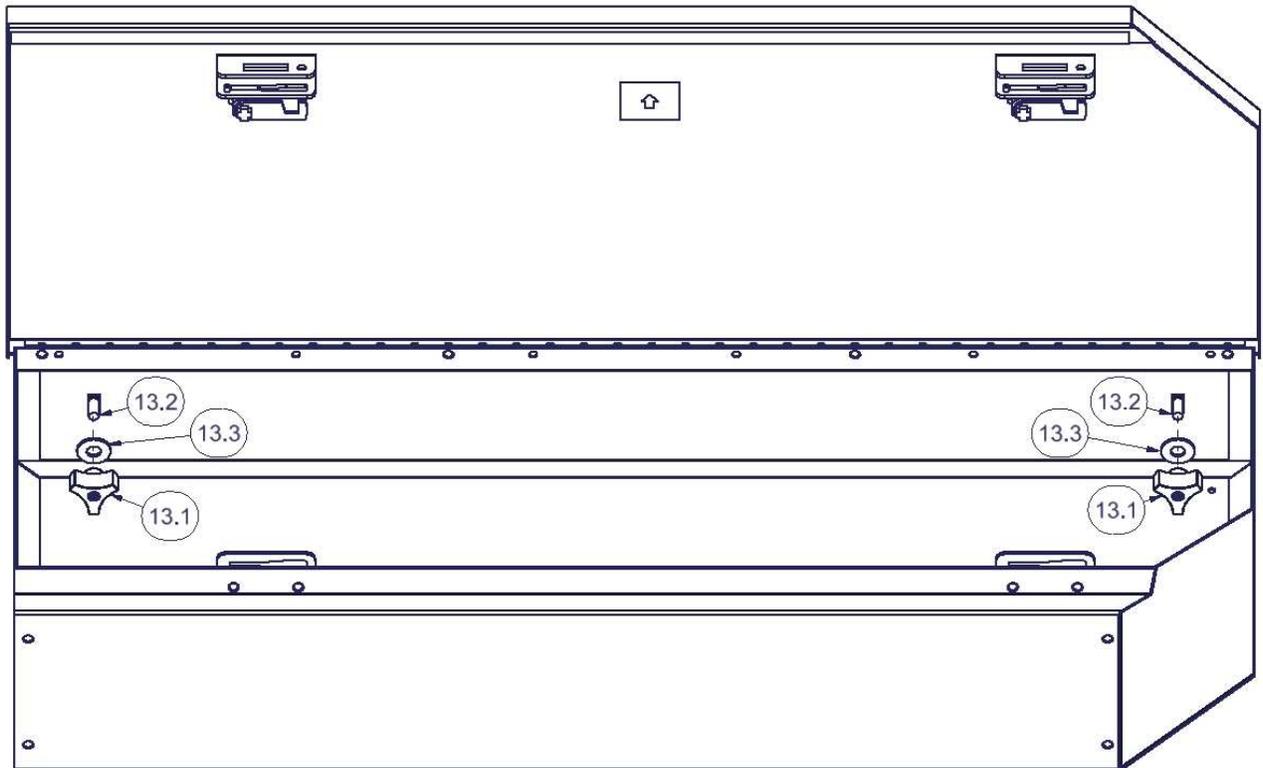
- 13mm Socket and Ratchet

#### PLEASE READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING INSTALLATION.

1. Flip both rear seat bottoms up so they are secured in the upright position.
2. Remove the OEM outermost seat mount bolt that secures the 60% portion of the rear seat to the floor.
3. Place a #13.2 Carriage Bolt through one of the #11 Mounting Brackets as shown in **Figure 1**.
4. Slip the bracket under the seat mount so that the mounting hole is visible from above.
5. Replace, but do not tighten, the OEM bolt removed in step #2.
6. Repeat steps #2 thru #5 on the mounting bolt that secures the other side of the 60% rear seat.
7. Place the #344 Lockbox in the floorboard area of the vehicle and slide it back into place so that the #13.2 Carriage Bolts protrude through to the inside of the box. The Carriage Bolts may need to be moved in the horizontal slots of the #11 Brackets to line up properly with the vertical slots in the rear of the Lockbox.
8. Install the #13.3 Washers, and #13.1 Wing Knob Nuts. (See **Figure #2**) **NOTE: Do not tighten #13.1 Nuts as some adjustability is required in the next steps.**
9. Adjust the Lockbox's side to side position so that the lid doesn't touch the smaller seat as it is lifted and lowered.
10. Once the Lockbox is in its final position, the (2) #13.1 Wing Knob Nuts and the OEM Seat Mount Bolts may be tightened.



**Figure 1**



**Figure 2**

Call (800) 348-8339 for Technical Support.