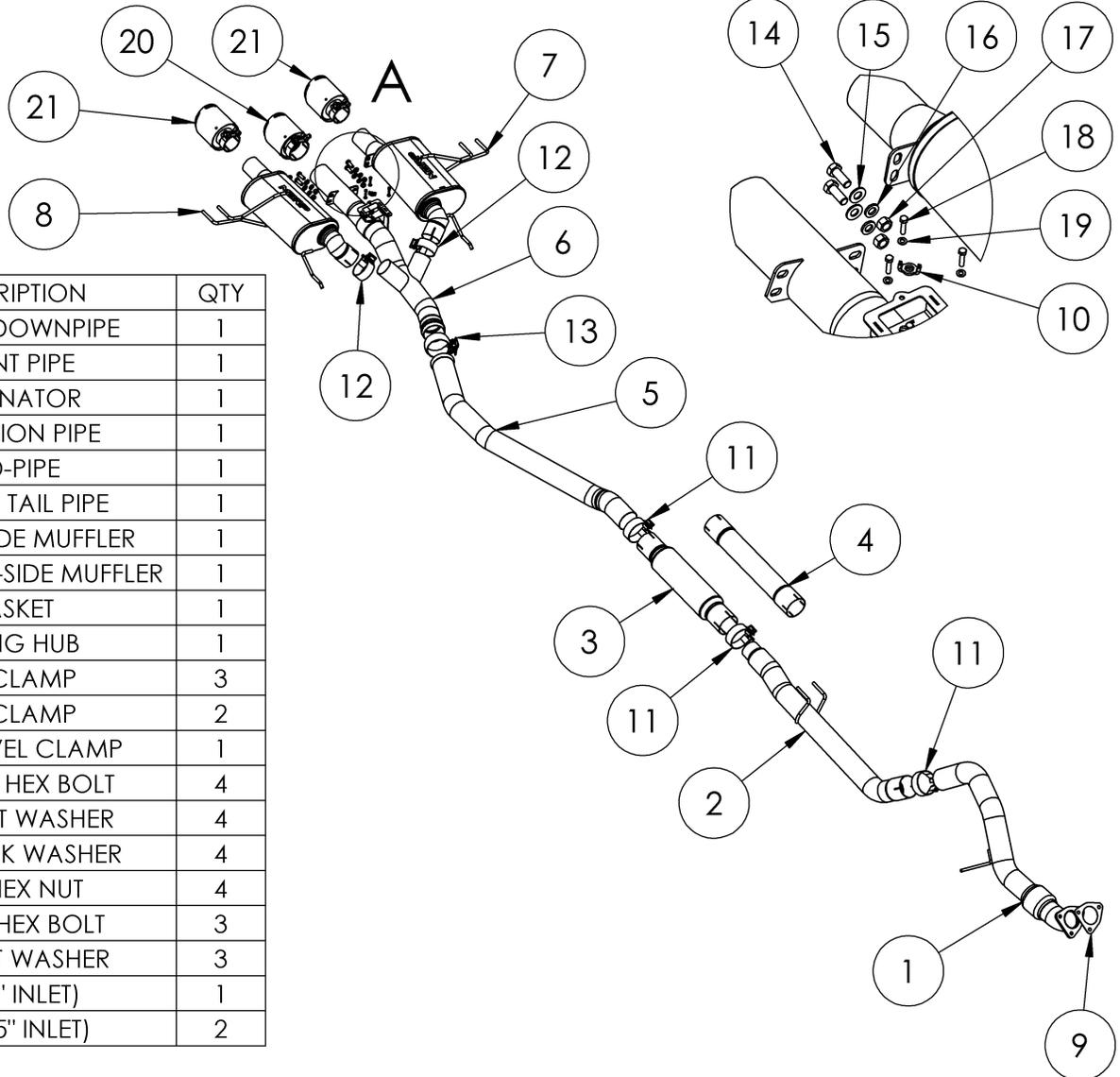


S4902

2023-UP HONDA CIVIC, TYPE R, 2.0L,
CAT-BACK, 3.0", TRIPLE CENTER OUTLET,
ACTIVE

MBRP®



ITEM	DESCRIPTION	QTY
1	LOWER DOWNPIPE	1
2	FRONT PIPE	1
3	RESONATOR	1
4	EXTENSION PIPE	1
5	MID-PIPE	1
6	CENTER TAIL PIPE	1
7	DRIVER-SIDE MUFFLER	1
8	PASSENGER-SIDE MUFFLER	1
9	GASKET	1
10	SPRING HUB	1
11	3.0" CLAMP	3
12	2.5" CLAMP	2
13	3.0" SWIVEL CLAMP	1
14	3/8" X 1" HEX BOLT	4
15	3/8" FLAT WASHER	4
16	3/8" LOCK WASHER	4
17	3/8" HEX NUT	4
18	M5x22 HEX BOLT	3
19	M5 FLAT WASHER	3
20	TIP (3" INLET)	1
21	TIP (2.5" INLET)	2

Refer to this LOT NUMBER when contacting customer service: _____

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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Removal of Stock System



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber isolators.
2. Remove the heat shield at the front of the vehicle. It is helpful to remove the rear fasteners from the plastic under tray to allow better access to the front pipe fasteners.
Refer to Figure 1.
3. Unbolt the rear of the OEM cat-back from the over-axle pipe.
Refer to Figure 2.
4. Remove the rear valence cover, retain all hardware.
Refer to Figure 3.
5. Disconnect the valve actuator wiring and all rubber isolators to remove the rear of the factory exhaust. It is recommended to have a support under the exhaust or a second person to assist in this step.
6. Unbolt the over-axle pipe from the downpipe. Remove the rubber isolator from the hanger on the vehicle. Pull the over-axle pipe back from the downpipe, then remove towards the front of the vehicle.
Refer to Figure 4.

Retain all rubber isolators as they will be reused.

Installation of MBRP Performance Exhaust

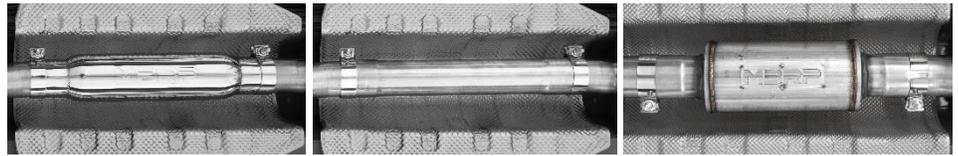
1. Install the **Lower Downpipe** over the steering rack and into the factory rubber isolator. Secure the flange to the downpipe using the OEM hardware and the supplied **Gasket**.
Refer to Figure 5.
2. Install the OEM dual rubber isolator onto the **Front Pipe** hangers and slide it all the way to the inlet side of the hangers. Check the isolator for the "UP" orientation. Using a **3" Band Clamp**, install the **Front Pipe** onto the **Lower Downpipe**. Slide the dual rubber isolator onto the factory chassis hanger.
Refer to Figure 6.

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Figure 6

3. Install the **Resonator** or **Extension Pipe** using **3" Band Clamps**.



Included Resonator

Extension Pipe

Alternate Resonator*

*For increased sound dampening, contact **MBRP** Customer Support and ask for resonator W115128.



Figure 7

4. Remove the OEM valve actuator from the factory exhaust. Retain the factory M5 nuts. Install the actuator onto the **Center Tail Pipe** using the supplied **M5 Hardware**, the factory M5 nuts, and the **Spring Hub**. Refer to **Figures 7 and 8**.



Figure 8

5. Assemble the **Driver-Side Muffler** and **Passenger-Side Muffler** onto the **Center Tail Pipe** using the **2.5" Clamps** and **3/8" Hardware**. Install all three **Tips** onto the outlets and place the tips on a soft, flat surface to set the muffler alignment and spacing. Ensure the **Tips** have adequate clearance to each other. Tighten the **3/8" Hardware** enough so the mufflers are held in place. Remove the **Tips** from the assembly. Refer to **Figure 9**.



Figure 9

6. Install the outer rubber isolators onto the **Driver-side Muffler** and **Passenger-Side Muffler**. Note the "UP" orientation labeled on the rubber isolators. Refer to **Figure 10**.



Figure 10

7. Install the tail assembly into the car by inserting the forward-facing hangers into the factory isolators under the rear subframe (circled in figure 11). Connect the Valve actuator wiring and ensure the cable will not contact the exhaust. Slide the assembly as far to the front of the vehicle as possible and install the outer isolators into the factory locations (boxes in figure 11). Slide the assembly back towards the rear of the car, checking for even clearance at the subframe, and the rear fascia. Refer to **Figure 11**.

8. Install the **3" Swivel Clamp** over the flare of the **Mid Pipe**. Install the **Mid Pipe** into the **Resonator/Extension Pipe** and rotate to align with the **Center Tail Pipe**. Lightly secure the **3" Swivel Clamp**. Refer to **Figure 12**.

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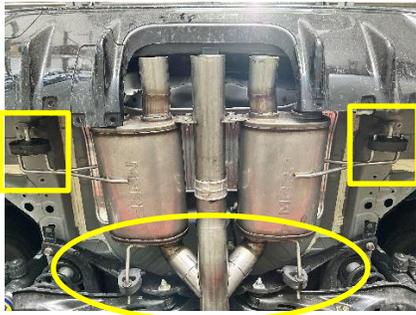


Figure 11



Figure 12



Figure 13

9. Install the **Tips** onto the exhaust outlets and verify their alignment. When satisfied, fully tighten the **3/8" Hardware**.
10. Install the rear valence cover and adjust the exhaust for proper clearance. **Refer to Figure 13.**
11. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust. We know you will enjoy your purchase!