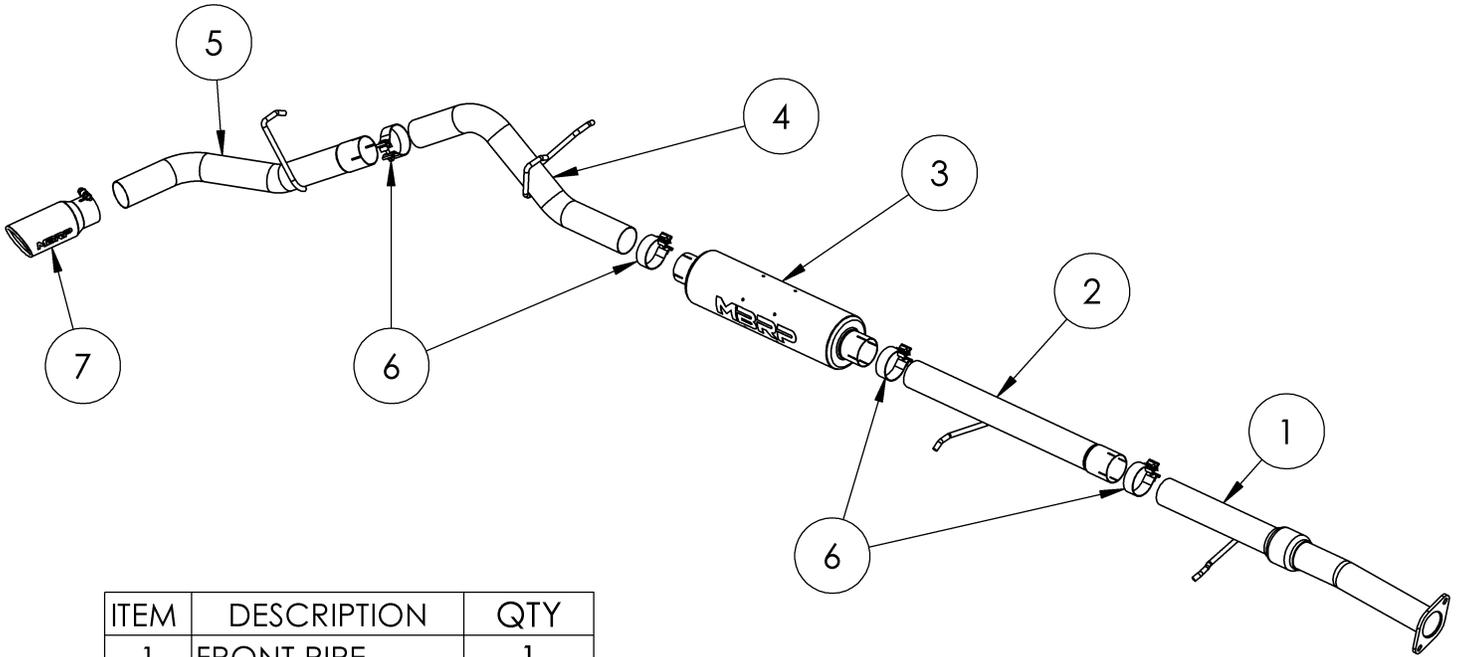


# S5015

2023-UP CHEV/GMC COLORADO / CANYON,  
2.7L TURBO, CAT-BACK, 3.0" SINGLE SIDE



ITEM	DESCRIPTION	QTY
1	FRONT PIPE	1
2	MID-PIPE	1
3	MUFFLER	1
4	OVER-AXLE PIPE	1
5	TAIL PIPE	1
6	3.0" CLAMP	4
7	EXHAUST TIP	1

Refer to this LOT NUMBER when contacting customer service: \_\_\_\_\_

## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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## Removal of Stock System



**Figure 1**



**Figure 2**

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber insulators.

2. The factory exhaust must be cut to remove it from the vehicle. Cut the exhaust pipe between the front of the muffler 5-6" from the crossmember. **Refer to Figure 1.**

3. Remove the rubber isolators from the rear section of the exhaust and remove the muffler and tail pipe from the vehicle. The rear suspension must be relaxed to allow the tail pipe to go forward over the axle for removal.

4. Remove the nuts from the catalytic converter flange and remove the front section of the factory exhaust. Retain the nuts for the installation. **Refer to Figure 2.**

## Installation of **MBRP** Performance Exhaust



**Figure 3**

1. Using the factory gasket and hardware, loosely attach the **Front Pipe** onto the factory flange connection and insert the hanger into the factory isolator. Align the flanges to center the pipe connection and gasket. **Refer to Figure 3.**

2. Using a **3.0" Clamp**, loosely install the **Mid-Pipe** onto the **Front Pipe**. Install the hanger into the factory rubber insulator. When tightening, pull down on the hanger at the insulator end to ensure the hanger is carrying some weight. **Refer to Figure 4.**

3. Using a **3.0" Clamp**, loosely install the **Muffler** onto the **Mid-Pipe**. **Refer to Figure 5.**

4. Using a **3.0" Clamp**, loosely install the **Over-Axle Pipe** into the **Muffler**. Insert the hangers into the factory rubber insulators. **Refer to Figure 6.**



**Figure 4**

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**Figure 5**

**5.** Using a **3.0" Clamp**, loosely install the **Tail Pipe** onto the **Over-Axle Pipe**. Insert the hanger into the factory rubber insulator. **Refer to Figure 7.**



**Figure 6**

**6.** Install the **Tip** and adjust to your preference. The **Tip** should be horizontal. **Refer to Figure 8.**

**7.** Carefully align the system. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



**Figure 7**



**Figure 8**



**Congratulations!** You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust. We know you will enjoy your purchase!