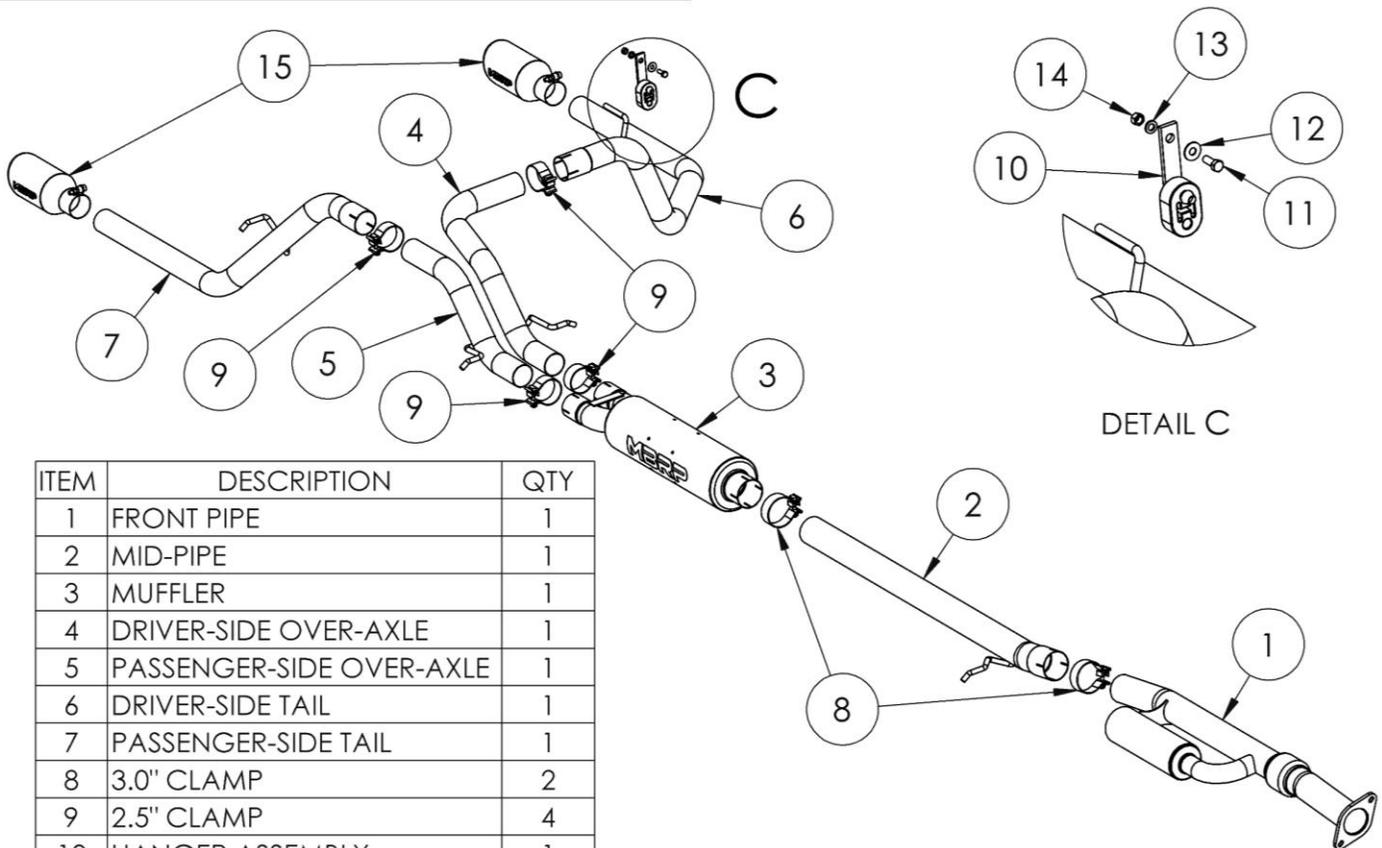


S5021

2019-UP CHEV/GMC 1500 SILVERADO/SIERRA, 2.7L,
EXCL. 2WD CREW CAB 6.5' BOX (2 PC DRIVESHAFT)
CAT-BACK, 3.0" DUAL SPLIT REAR

MBRP®



ITEM	DESCRIPTION	QTY
1	FRONT PIPE	1
2	MID-PIPE	1
3	MUFFLER	1
4	DRIVER-SIDE OVER-AXLE	1
5	PASSENGER-SIDE OVER-AXLE	1
6	DRIVER-SIDE TAIL	1
7	PASSENGER-SIDE TAIL	1
8	3.0" CLAMP	2
9	2.5" CLAMP	4
10	HANGER ASSEMBLY	1
11	3/8" X 1" HEX BOLT	1
12	3/8" FLAT WASHER	1
13	3/8" LOCK WASHER	1
14	3/8" HEX NUT	1
15	TIP	2

Refer to this LOT NUMBER when contacting customer service: _____

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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Removal of Stock System



Figure 1

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber insulators.

2. The factory exhaust must be cut to remove it from the vehicle. Cut the exhaust forward of the muffler 7-8" from the muffler.

Refer to Figure 1.



Figure 2

3. Remove the rubber isolators from the rear section of the exhaust and remove the muffler and tail pipe from the vehicle. The rear suspension must be relaxed to allow the tail pipe to go forward over the axle for removal.

4. Remove the nuts from the catalytic converter flange and remove the front section of the factory exhaust. Retain the nuts for the installation.

Refer to Figure 2.

Installation of MBRP Performance Exhaust



Figure 3

1. Using the factory gasket and hardware, loosely attach the **Front Pipe** onto the factory flange connection.

Align the flanges to center the pipe connection and gasket.

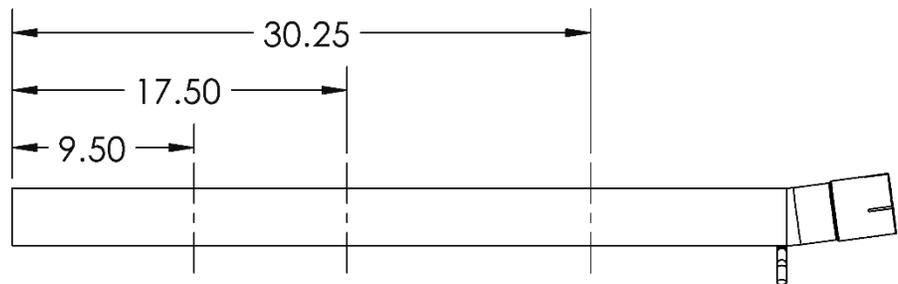
Refer to Figure 3.

2. Determine the length of the **Mid-Pipe** and cut to length, if required.

Refer to Figure 4 (below).



Figure 5



Wheelbase	Mid-Pipe Trim
126.4 RC 6'6" Box	30.25"
139.5 RC 8' Box	17.50"
147.4 EC 6'6" Box / CC 5'8" Box	9.50"
156.9 CC 6'6" Box	No Cut

Figure 4.

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Figure 6

3. Using a **3.0" Clamp**, loosely install the **Mid-Pipe** onto the **Front Pipe**. Install the hanger into the factory rubber insulator.
Refer to Figure 5.

4. Using a **3.0" Clamp**, loosely install the **Muffler** onto the **Mid-Pipe**.

5. Using a **2.5" Clamp**, loosely install the **Passenger-Side Over-Axle Pipe** into the **Muffler** and into the factory insulator.

Refer to Figure 6.



Figure 7

6. Using a **2.5" Clamp**, loosely install the **Driver-Side Over-Axle Pipe** into the **Muffler** and into the factory insulator.

Refer to Figure 7.



Figure 8

7. Using the **3/8" Hardware** install the **Hanger Assembly** onto the frame, ensuring the **3/8" Flat Washer** is on the inside of the frame. **Note:** bracket needs to be vertical.

Refer to Figure 8.



Figure 9

8. Using a **2.5" Clamp**, loosely install the **Driver-Side Tail Pipe** onto the **Driver-Side Over-Axle Pipe**. Place the hanger into the **Hanger Assembly**.
Refer to Figure 9.

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Figure 10

9. Loosely install the **Passenger-Side Tail Pipe** onto the **Passenger-Side Over-Axle Pipe** using a **2.5" Clamp**. Place the hanger into the factory rubber isolator. Refer to **Figure 10**.

10. Install the **Exhaust Tips** on to the **Tail Pipes** and align to your liking. Refer to **Figure 11**.

11. Carefully align the system and tips. Ensure the **Front Pipe Hanger** is level where it passes through the rubber insulator. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Figure 11



Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust. We know you will enjoy your purchase!