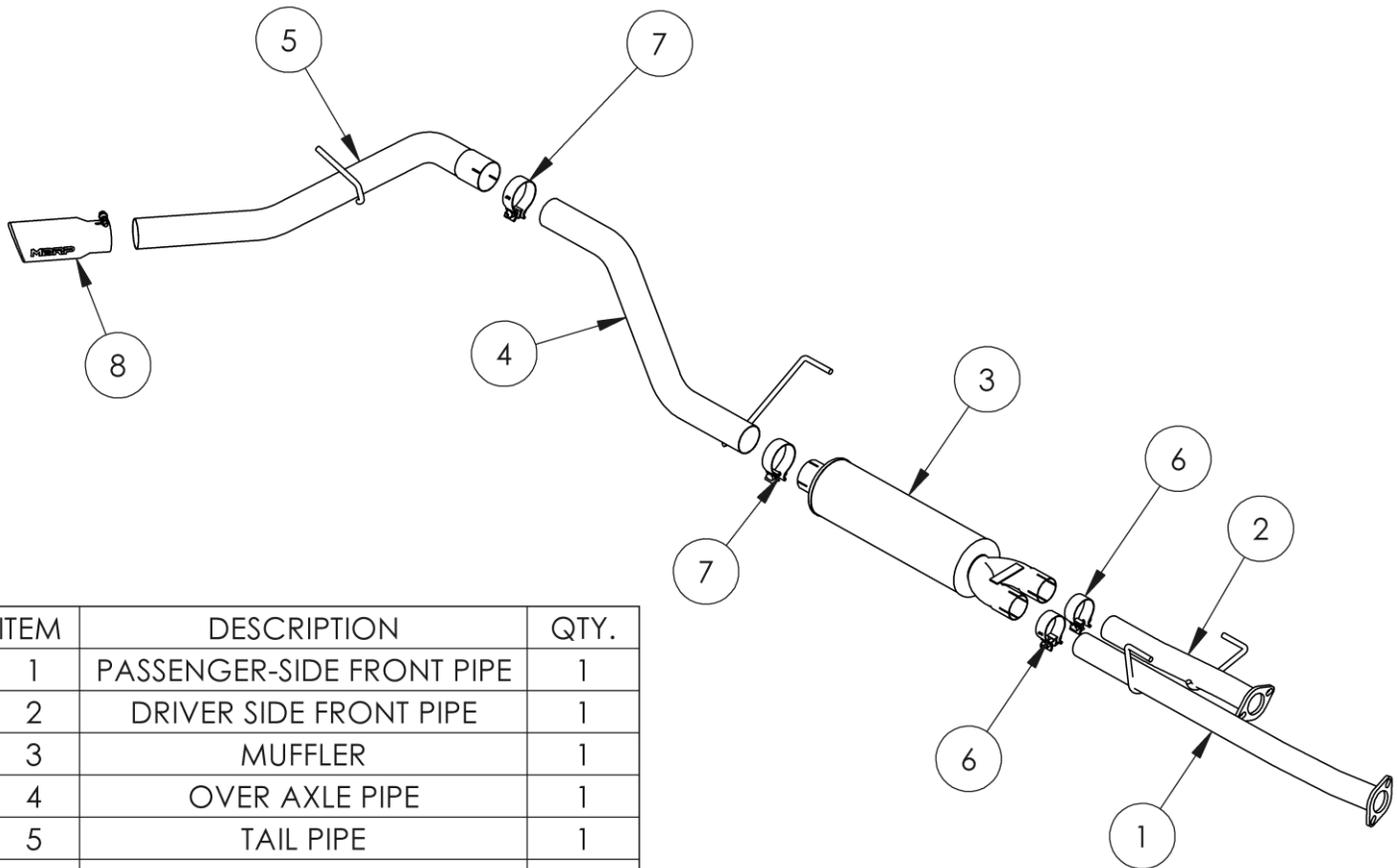


S5314

2009-2021 TOYOTA TUNDRA, 4.6/5.7L,
DOUBLE CAB (6.5' BOX)/CREWMAX (5.5'
BOX), CAT BACK SINGLE SIDE EXIT

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ITEM	DESCRIPTION	QTY.
1	PASSENGER-SIDE FRONT PIPE	1
2	DRIVER SIDE FRONT PIPE	1
3	MUFFLER	1
4	OVER AXLE PIPE	1
5	TAIL PIPE	1
6	2.5" CLAMP	2
7	3.0" CLAMP	2
8	EXHAUST TIP	1

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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Removal of Stock System:



Figure 1

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.



Figure 2

2. Remove the hardware from the stock extension pipes. Keep for reinstallation. **Refer to Figure 1.**

3. Remove the exhaust from the rubber insulators. **Refer to Figure 2.**



Figure 3

4. Remove the exhaust from the rearmost hanger. Leave the rubber insulators on the truck for installation. **Refer to Figure 3.**

Installation of MBRP Performance Exhaust:



Figure 4

1. Install the **Driver Side Front Pipe** reusing the existing hardware and attaching the hanger to the existing rubber insulator. Hand-tighten the hardware leaving it loose enough for adjustment. **Refer to Figure 4.**

2. Install the **Passenger Side Front Pipe** reusing the existing hardware. Hand-tighten the hardware leaving it loose enough for adjustment.

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Figure 6

3. Slide the **2.5" Band Clamps** over the **Passenger Side Front Pipe** and **Driver Side Front Pipe**. Install the **Muffler** onto the two front pipes. Refer to **Figure 6**.

4. Slide a **3" Band Clamp** over the outlet side of the **Muffler**. Position the **Over Axle Pipe** and loosely attach it to the **Muffler**. Install the hanger into the existing rubber insulator. Refer to **Figure 7**.



Figure 7

5. Slide a **3" Band Clamp** over the **Tail Pipe** and install it onto the **Over Axle Pipe**. Slide the **Tail Pipe** hanger into the rearmost rubber insulator. Refer to **Figure 8**.



Figure 8

6. Install and adjust the **Exhaust Tip** to suit. Tighten the lock bolt located on the **Exhaust Tip**. Refer to **Figure 9**.

7. Carefully align the system and tip. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



Figure 9



Congratulations! You are ready to begin enjoying the improved performance and driving experience of your **MBRP** Performance Exhaust system. We hope you enjoy your purchase!