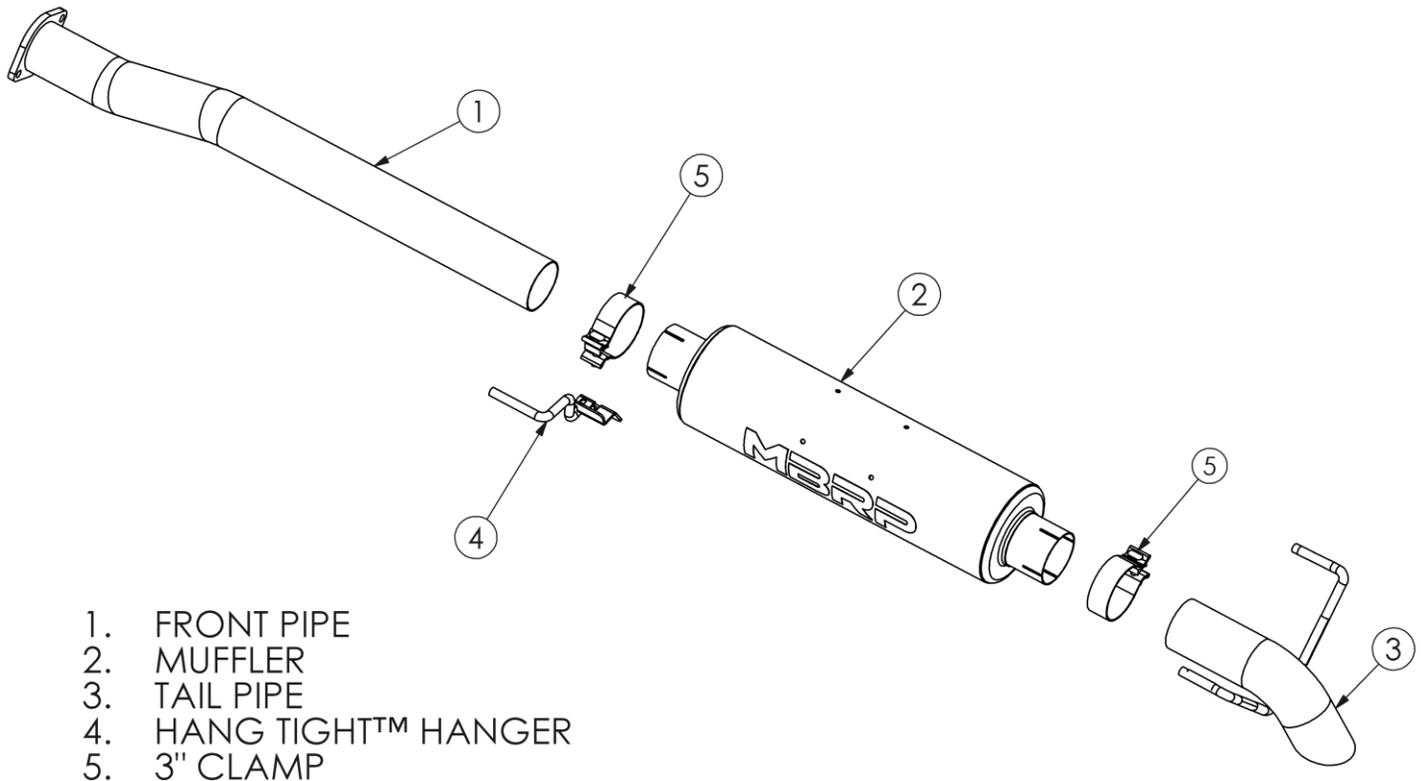


S5339

2016-2023 TOYOTA TACOMA 3.5L, CAT-BACK, 3.0" TURN-DOWN

MBRP®



1. FRONT PIPE
2. MUFFLER
3. TAIL PIPE
4. HANG TIGHT™ HANGER
5. 3" CLAMP

Refer to this LOT NUMBER when contacting customer service: _____

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Remove the bolts from the rear flange of the y-pipe. Do not discard the bolts as they will be reused for the installation.
3. Remove the hangers from the rubber isolators and remove the stock muffler and tail pipe. Retain the gasket from the y-pipe for reuse.



Figure 1

Installation of MBRP Performance Exhaust:

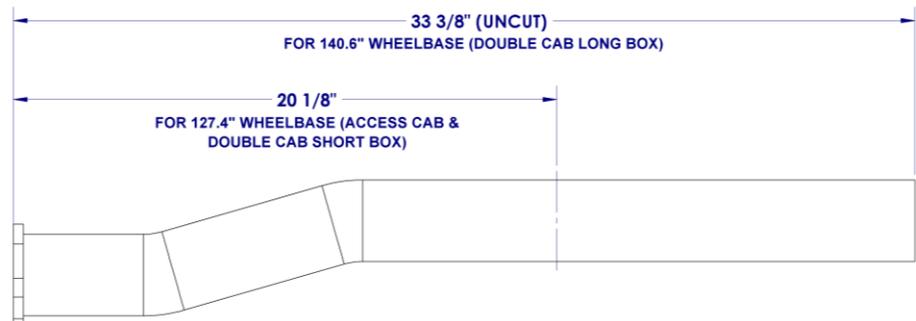
1. Beginning with the **Front Pipe**, attach it to the Y-pipe using the bolts that were previously removed. **Refer to Figure 1.** The **Front Pipe** does not require cutting to fit 140.6" wheelbase trucks. For 127.4" wheelbase trucks, approximately 13 1/4" needs to be cut off from the end of the pipe without the flange.

Refer to the Cut Diagram.

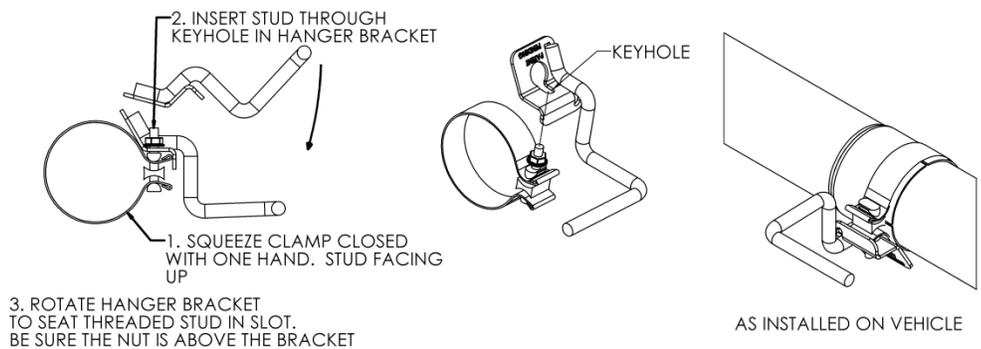
(**Installation tip:** Temporarily hang the **Muffler** and the **Front Pipe** in place and measure to the Y-pipe to verify the length required).



Figure 2



2. Install the **Hang Tight™ Hanger** onto a **3.0" Band Clamp** using the procedure shown below. (Hang Tight™ Hanger not exactly as shown)



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Figure 3

3. Loosely place the previously assembled **Hang Tight™ Hanger** over the end of the **Front Pipe** and install the **Hang Tight™ Hanger** into the factory rubber isolator.

4. Install the **Muffler** onto the front pipe, leaving the clamps loose. **Refer to Figure 2.** Place the **3" Clamp** over the muffler outlet.

5. Install the **Tail Pipe** by inserting it into the **Muffler**, and inserting the hangers into the factory isolators. Do not fully tighten the **3" Clamp** yet. **Refer to Figure 3.**

6. Carefully align the system and tips. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

Congratulations! You are ready to begin experiencing the improved power, sound and driving excitement of your **MBRP** performance exhaust system. We know you will enjoy your purchase.