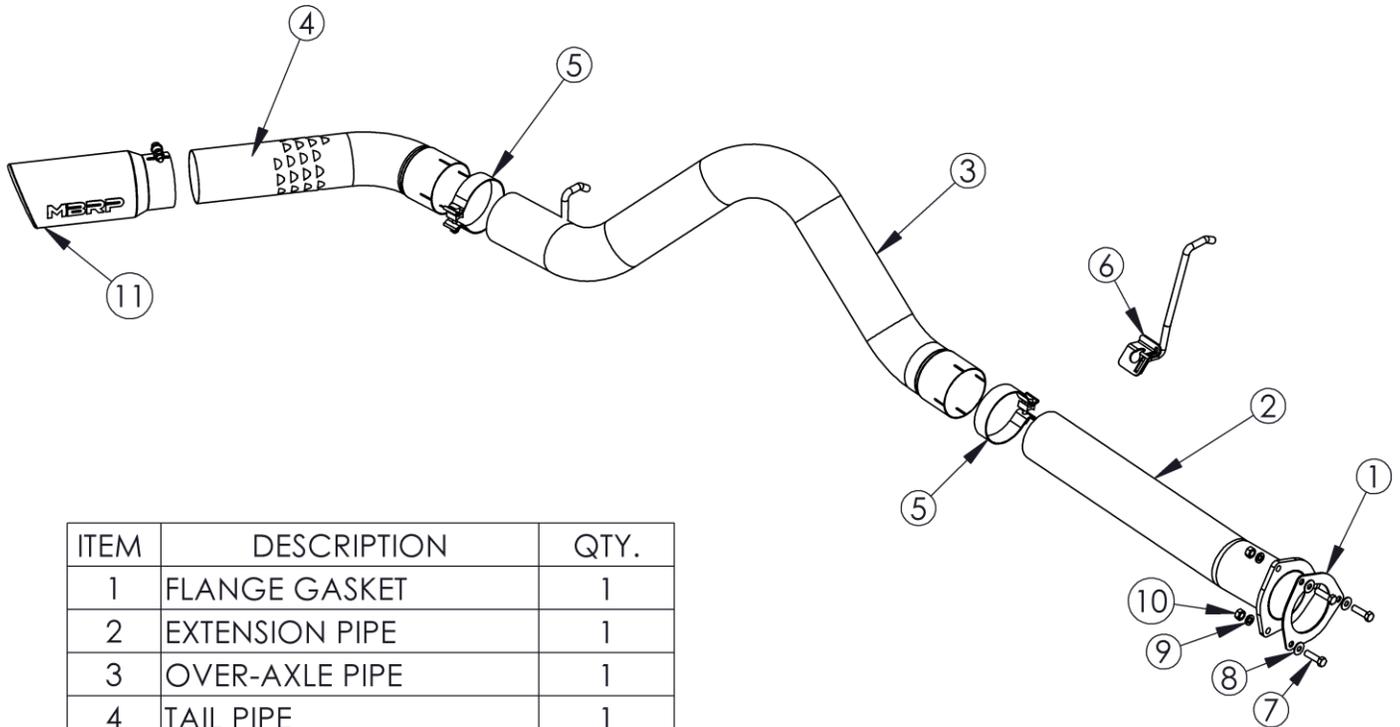


# S6026

2007-2010 CHEV/GMC 2500/3500,  
6.6L DURAMAX, FILTER BACK, 4" SINGLE SIDE

# MBRP®



ITEM	DESCRIPTION	QTY.
1	FLANGE GASKET	1
2	EXTENSION PIPE	1
3	OVER-AXLE PIPE	1
4	TAIL PIPE	1
5	4" BAND CLAMP	2
6	HANG TIGHT™ HANGER	1
7	7/16" X 1 1/2" BOLT	3
8	3/8" FLAT WASHER	3
9	7/16" LOCK WASHER	3
10	7/16" NUT	3
11	EXHAUST TIP	1

## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

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## Removal of stock system:



**Figure 1**

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber isolators.



**Figure 2**

2. Remove the factory tail pipe assembly from the factory rubber isolators. Refer to Figures 1 and 2.



**Figure 3**

3. Cut the factory tail pipe as shown and remove the rear section. Refer to Figure 3.



**Figure 4**

4. Remove the three nuts at the muffler inlet flange and remove the muffler. Refer to Figure 4.

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Figure 5



Figure 6



Figure 7



Figure 8

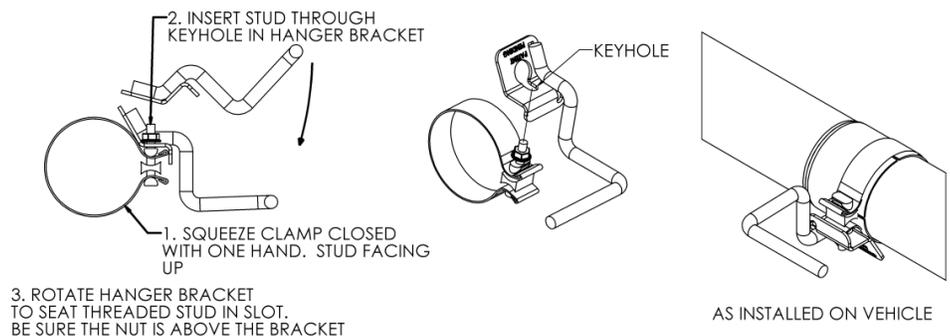
## Installation of MBRP Performance Exhaust

1. Install the three supplied 7/16" Bolts in the existing flange and place the supplied Gasket over the bolts.

Refer to Figure 5.

2. Install the Extension Pipe onto the flange. There is a slight bend in the Extension Pipe. The inside of this bend must face the driveshaft. If the outlet of the Extension Pipe angles slightly towards the driveshaft you have installed it correctly. Failure to install this pipe correctly will result in the Tail Pipe not fitting properly. Secure with the three supplied 7/16" Flat Washers, three 7/16" Lock Washers and three 7/16" Nuts. Refer to Figure 6.

3. Install the Hang Tight™ Hanger onto a 4.0" Band Clamp using the procedure shown below. (Hang Tight™ Hanger not exactly as shown).



4. Slide the Hang Tight™ Hanger clamp assembly over the outlet of the Extension Pipe. Install the Over-Axle Pipe from the rear of the truck over the axle and slide on to the Extension Pipe. Install the Hang Tight™ Hanger into the factory rubber isolator.

5. Slide the 4" Band Clamp over the outlet of the Over-Axle Pipe. Install the Tail Pipe. Install the Tail Pipe hanger into the factory rubber isolators. Refer to Figures 7 and 8.

6. Align the Tail Pipe approximately horizontal as viewed from the rear of the truck and install the Exhaust Tip.

7. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

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**Congratulations!** You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust system. We hope you enjoy your purchase.