

**2021-UP CADILLAC ESCALADE,
EXCL. V-SERIES, 6.2, 3" CAT-BACK,
2.5" DUAL SPLIT REAR, USES FACTORY BEZEL**

Diagram illustrating the components of a vehicle exhaust system, numbered 1 through 9:

- 1: Tail Pipe
- 2: Muffler
- 3: Driver-Side Mid-Pipe
- 4: Passenger-Side Mid-Pipe
- 5: Driver-Side Over-Axle Pipe
- 6: Passenger-Side Over-Axle Pipe
- 7: Driver-Side Tail Pipe
- 8: Passenger-Side Tail Pipe
- 9: Various hangers and clamps

QTY	DESCRIPTION
1	FRONT PIPE
1	MUFFLER
1	DRIVER-SIDE OVER-AXLE PIPE
1	DRIVER-SIDE MID-PIPE
1	PASSENGER-SIDE OVER-AXLE PIPE
1	DRIVER-SIDE TAIL PIPE
1	PASSENGER-SIDE TAIL PIPE

ITEM	DESCRIPTION	QTY
1	FRONT PIPE	1
2	MUFFLER	1
3	DRIVER-SIDE OVER-AXLE PIPE	1
4	DRIVER-SIDE MID-PIPE	1
5	PASSENGER-SIDE OVER-AXLE PIPE	1
6	DRIVER-SIDE TAIL PIPE	1
7	PASSENGER-SIDE TAIL PIPE	1
8	3.0" CLAMP	1
9	2.5" CLAMP	5

PLEASE READ BEFORE STARTING INSTALLATION

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

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Removal of Stock System



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber isolators. Lower the spare tire and remove the metal heat shield behind the spare tire.

Refer to Figure 1.

2. Remove the two nuts on the flange securing the dual tail pipes, located over the rear differential. Unbolt the rear isolators, resting the tail pipes carefully in the factory bezels.

Refer to Figure 2 and 3.

3. Remove the 4 bolts holding the sway bar to the frame and lower the sway bar.

Refer to Figure 4.

4. Remove the clamp after the catalytic converter and save the clamp for the installation.

Refer to Figure 5.

5. Remove the hangers from the rubber isolators and remove the exhaust from the vehicle. The exhaust must go forward past the connection point, then below the rear end and out towards the back of the vehicle. The tail pipes can be removed once the front section is free from all rubber isolators.

Installation of MBRP Performance Exhaust

1. Using the factory clamp removed in Step 4, loosely attach the **Front Pipe** onto the factory front pipe and into the factory rubber isolator.

Refer to Figure 6.

2. Using a **3" Clamp**, loosely install the **Muffler** onto the **Front Pipe**.

3. Using a **2.5" Clamp**, loosely install the **Driver-Side Over-Axle Pipe** into the **Muffler** and into the factory isolator.

4. Using a **2.5" Clamp**, loosely install the **Passenger-Side Over-Axle Pipe** into the **Muffler** and into the factory isolator.

Refer to Figure 7.

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Figure 6



Figure 7



Figure 8



Figure 9



Figure 10

5. Using a **2.5" Clamp**, loosely install the **Driver-Side Mid Pipe** onto the **Driver-Side Over-Axle Pipe**, ensure clearance with the differential, frame and the passenger side over-axle pipe.

Refer to Figures 7 and 8.

6. Install the rear rubber isolators onto the respective **Tail Pipes**. Loosely install the **Passenger-Side Tail Pipe** onto the **Passenger-Side Over-Axle Pipe** using a **2.5" Clamp**. Install the rubber isolator back onto the vehicle with the previously removed hardware.

Refer to Figure 9.

7. Using a **2.5" Clamp**, loosely install the **Driver-Side Tail Pipe** onto the **Driver-Side Mid Pipe**. Install the rubber isolator back onto the vehicle with the previously removed hardware, align pipes into factory bezels.

Refer to Figure 10.

8. Ensure the **Front Pipe Hanger** is level where it passes through the rubber insulator. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.

9. Re-install the heat shield and raise the spare tire into position ensuring adequate clearance to exhaust system. Re-install the sway bar and tighten to the manufacturer's specification.

Congratulations! You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust. We know you will enjoy your purchase.